

# Programmable Controllers CP1H

# **Multi-functionality Condensed into** an All-in-one Package



Note: Do not use this document to operate the Unit.

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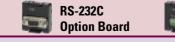
Printed in Japan 0905-5M

Expanded Range of Applications with Built-in Pulse Outputs for 4 Axes, Analog I/O, and Serial Communications, and with a USB Port as a Standard Feature.

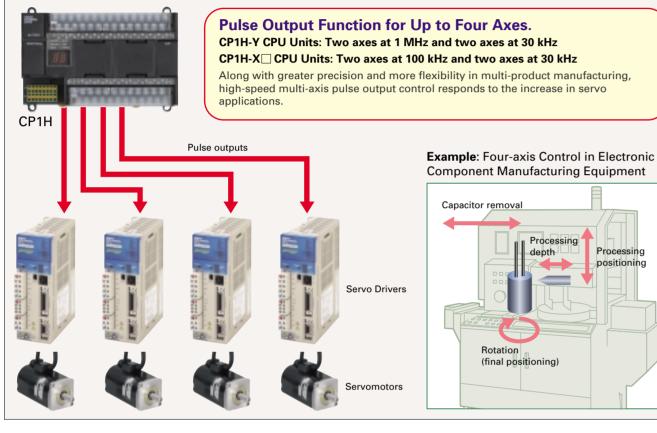
# OMRON







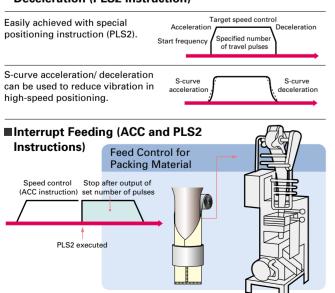
# **Pulse Output Function** Four Axes are Standard. **Advanced Power for High-precision Positioning Control.** Electrolytic Capacitor Assembly by Electronic Component Manufacturing Equipment Sheet Feeding for Vertical Pillow Packer

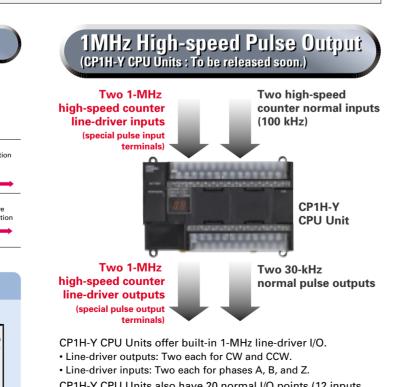


# **A Full Range of Functions**

■Origin Search Function (ORG Instruction) Origin searches are possible with a single ORG instruction.

Positioning with Trapezoidal Acceleration and **Deceleration (PLS2 Instruction)** 

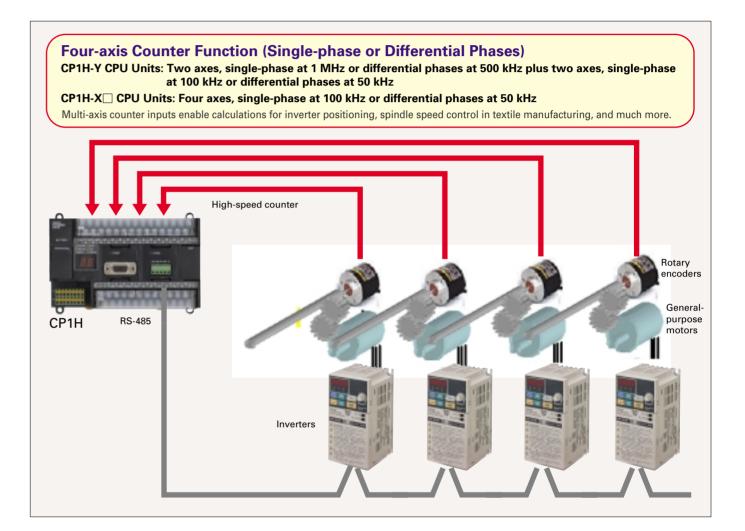




CP1H-Y CPU Units also have 20 normal I/O points (12 inputs and 8 outputs), and can provide 100-kHz high-speed counter inputs for two axes and 30-kHz pulse outputs for two axes.

# **High-speed Counter Function** Differential Phases for Four Axes Are Standard.

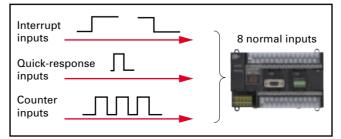
Main-axis Control for Equipment Such as Textile Machinery or Spinning Machinery sitioning Conveyance for Equipment Such as Building Material Manufacturing Machinery and Stone-cuttir



# Up to Eight Interrupt Inputs Can Be Used

Eight interrupt inputs are built in.

Quick-response inputs for pulse widths of 50 µs. The interrupt inputs can also be used as singlephase counters. (Response frequency: 5 kHz total for 8 inputs)

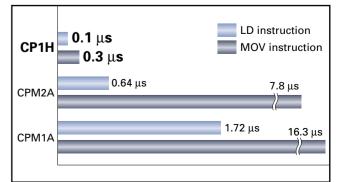


The 8 normal inputs (6 for Y CPU Units) can be selected in the PLC Setup as interrupt, quick-response, or counter inputs.



Compared with the CPM2A, Basic Instructions Are Processed at Least Six Times Faster and MOV Instructions are Processed 26 Times Faster.

Processing has been speeded up for not only basic instructions but for special instructions as well. Faster processing of approximately 400 instructions helps to speed up the entire system.

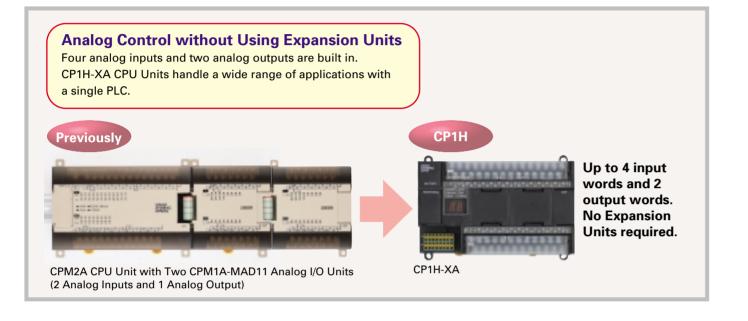


### Smar Analog I/O

# Four Input Words and Two Output Words for XA CPU Units. Analog Control and Monitoring with Only a Single CPU Unit

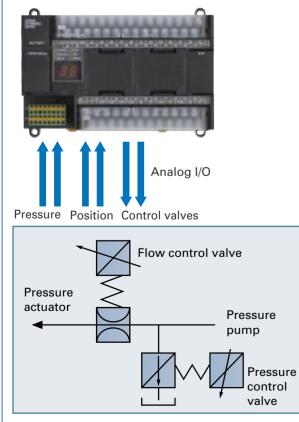
Mechanisms to Prevent Careless Mistakes in Cell Production (Such as Forgetting to Tighten Screws)

Oil Pressure Control in Forming Machines



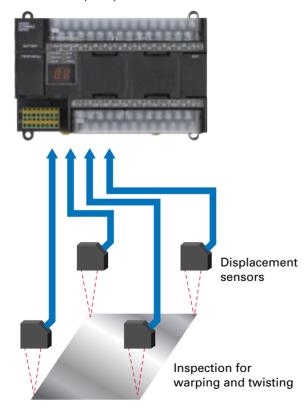
### Oil Pressure Control

Oil pressure control can also be handled by this CPU Unit.



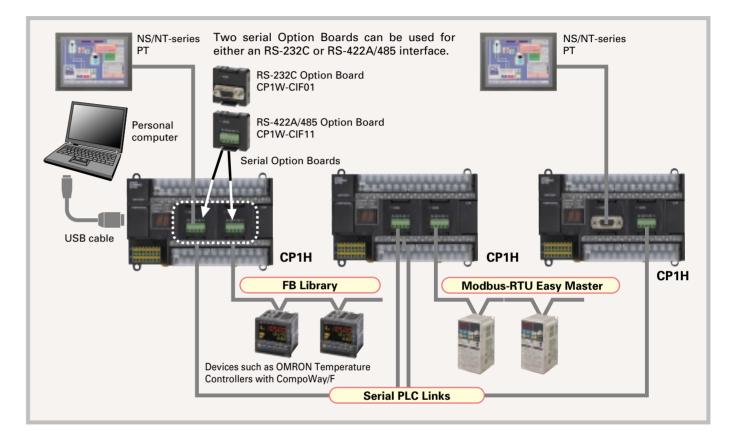
### Inspection Devices

Inspection devices are required more and more to enhance quality.



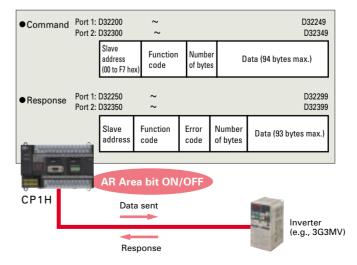
# smart Serial Communications

Up to two Option Boards can be mounted for RS-232C or RS-422A/485 communications. A peripheral USB port has been added to connect to a personal computer for a total of three communications ports. making it easy to simultaneously connect to a PT, various components (such as Inverters, Temperature Controllers, and Smart Sensors), Serial PLC Link for linking to other PLCs, and a personal computer.



### Modbus-RTU Easy Master

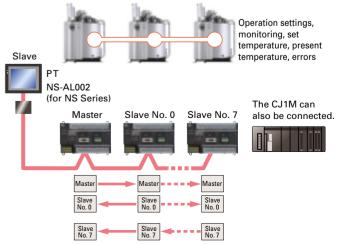
Connecting Inverter Speed Control Is Made Simple Using the Modbus-RTU Easy Master. When the address, function, and data for a slave device are preset in a fixed memory area (DM Area), a message can be sent or received simply by turning ON an AR Area bit (A640.00 for port 1 or A641.00 for port 2) in the PLC.



# A Standard USB Port and Two Serial Ports Enable Connections and Communications with a Wide Range of Components.

## Serial PLC Links

When multiple boilers are being controlled, up to 10 words/Unit of data for settings and monitoring can be exchanged using data links between up to nine CP1H (or CJ1M) CPU Units. PLC Links can be used with either serial port 1 or serial port 2.



NS/NT-series PTs can also be incorporated as slaves (1:N NT Link connections) to exchange data using the NT Links with only the master CP1H. Each is treated as one slave node.

# A Programming Environment That Shortens Design Time for the Ever-increasing Size and Complexity of Programs.

### Plug-and-play USB Connection ■ A Built-in USB Port (USB 1.1, Type B) Just install the CX-Programmer (Ver. 6.1 or **Enables a Personal Computer to Be** higher) and connect the USB cable to the Connected using an Over-the-counter Cable. CP1H. The driver will be installed Over-the-counter USB cables (Aautomatically to enable making a connection. type male to B-type male) can be used. Costs can be reduced, even Personal factoring in the cost of the cable. computer CX-One Note: Programming Consoles (e.g., CQM1H-PRO01 and C200H-PRO27) cannot be used with the CP1H

### **A Wealth of Instructions**

### PID Instruction with Autotuning

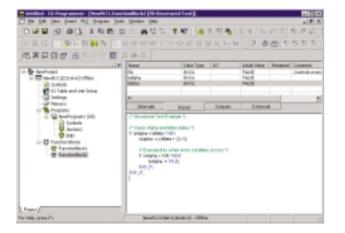
PID constants can be automatically tuned for the PID instruction. The limit cycle method is used for tuning, allowing tuning to be completed quickly.

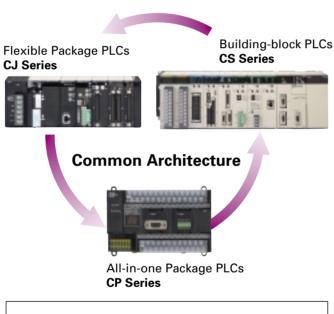
### Floating-point Decimal Instructions, Trigonometric Instructions, and More.

Just like the CS/CJ-series PLCs, the CP1H has approximately 400 instructions for ladder programming.

### The Structured Text (ST) Language Makes Arithmetic Operations Even Easier.

In addition to ladder programming, function block logic can be written in ST language, which conforms to IEC 61131-3. Arithmetic processing is also possible with ST, including processing of absolute values, square roots, logarithms, and trigonometric functions (SIN, COS, and TAN). Processing that is difficult to write in ladder programming becomes easy using structured text.





Structured Text Commands (Keywords) TRUE, FALSE. IF, THEN, ELSE, ELSIF, END\_IF. DO, WHILE, END WHILE. REPEAT, UNTIL, END\_REPEAT. FOR, TO, BY, DO, END\_FOR. CASE, OF, END\_CASE. EXIT. RETURN.

### Operators

Addition (+), Subtraction (-), Multiplication (\*), Division (/) Parenthesis (brackets), Array Indexing (square brackets []) Assignment Operator (:=), Less Than Comparison Operator (<), Less Than or Equal To Comparison Operator (<=), Greater Than Comparison Operator (>), Greater Than or Equal To Comparison Operator (>=), Equals Comparison Operator (=), Is Not Equal To Comparison Operator (<>), Bitwise AND (AND or &), Bitwise OR (OR), Exclusive OR (XOR), NOT (NOT), Exponentiation (\*\*) Numerical Functions and Arithmetic Functions

ABS, SQRT, SQRT, LN, LOG, EXP, SIN, COS, TAN, ASIN, ACOS, ATAN, EXPT

## **Communications Programs Are Provided by the Function Block Library.**

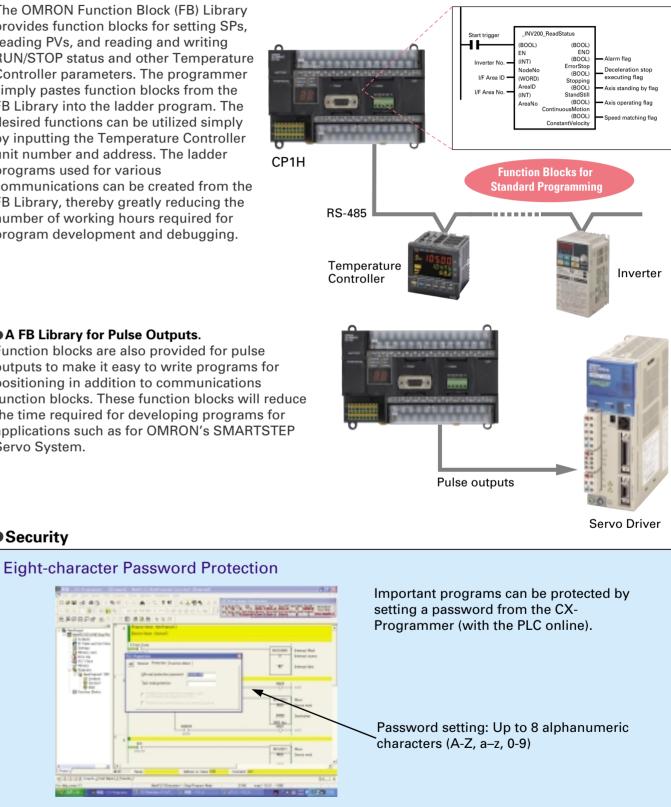
The OMRON Function Block (FB) Library provides function blocks for setting SPs. reading PVs, and reading and writing **RUN/STOP** status and other Temperature Controller parameters. The programmer simply pastes function blocks from the FB Library into the ladder program. The desired functions can be utilized simply by inputting the Temperature Controller unit number and address. The ladder programs used for various

communications can be created from the FB Library, thereby greatly reducing the number of working hours required for program development and debugging.

### A FB Library for Pulse Outputs.

Function blocks are also provided for pulse outputs to make it easy to write programs for positioning in addition to communications function blocks. These function blocks will reduce the time required for developing programs for applications such as for OMRON's SMARTSTEP Servo System.

### Security



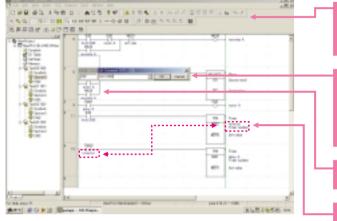
# Advanced Settings Can Be Made with No Need for a Manual, Not Only for the PLC but Even for Special I/O Unit and **CPU Bus Unit Parameters and FA Networks.**

Easy-to-use Programming Software.

Programming with Function Blocks (Ladder Diagrams/ST Language) Is Also Standard.

# **CX-Programmer** (Ver. 6.1 or Higher)

### Easy Operation Simplifies Programming and Debugging.



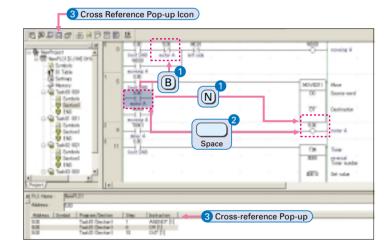
Shortcut keys can be easily checked using the ladder key guide. Programming is simplified by key inputs, such as the C Key for an NC input (contact), the  $\overline{(0)}$  Key for an OUT instruction, and the  $\overline{(1)}$  Key for special instructions

Key inputs are as easy as this: (C) Key, address, (J) Key, comment, (J) Key, The CX-Programmer automatically goes into character input mode when it is time to enter a comment. Special instructions can be input as follows:



Simple key inputs are also available to connect lines.  $C + - 1 \rightarrow 1$ 

Comments can be added for timer and counter instructions through timer and counter input bits



### 1 Consecutive Address Searches

Pressing the (N) Key (Next) jumps to the next input or output bit with the same address.

Pressing the B Key (Back) jumps back to the previous input or output bit with the same address.

### 2 Trace Searches

Pressing the Space Bar with the cursor at an input bit jumps to the output bit with the same address. Pressing the Space Bar with the cursor at an output bit jumps to the input bit with the same address.

### 3 Cross-reference Popups

Cross-reference information can be displayed for the input or output bit at the cursor to show where the address of the input or output bit is used in the program. Just click a cross-reference to jump to that location in the program

### Handle Function Blocks (FB) and Structured Text (ST) Language with Only the CX-Programmer.

Function Block

Programs using function blocks and ST language can be created by reading function blocks into ordinary ladder programs

### Programmed as a ladder diagram. Paste the Function Block into a Ladder Program. · 232.1.85.86.75.96.15 Function Block called. S Programmed in ST Language. andard text can be entered into 雸 function blocks. FB Library (provided with CX-Programmer)

### Integrating OMRON PLCs and Component Peripheral Devices.

### **FA Integrated Tool Package**

CX-One Configurati

The CX-One is an FA Integrated Tool Package for connecting, setting, and programming OMRON components including PLCs. CP1H programming and settings can be done with just the CX-Programmer alone, but CX-One is packaged with tools for setting and programming NS-series PTs, Temperature Controllers, and many other components. Using CX-One together with the CP1H makes programming and setup easy. shortening the total lead time required for starting up machines and equipment.

### CX-Integrator

Settings and communications for devices such as other

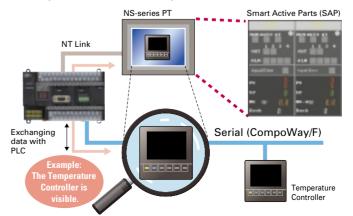
PLCs, NS-series PTs, and Temperature Controllers that are connected to a PLC can all be executed together from the CX-One CX-Integrator connected to the PLC.



### Configured with an NS-series PT

## **CX-Designer**

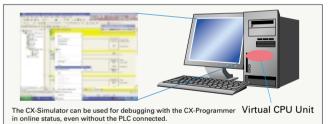
The CX-Designer can be started from the CX-Integrator's NT Link Window. It can be used to design screens such as, for example, setting screens for Temperature Controllers, In addition, the Smart Active Parts (SAP) library is provided with the CX-Designer to enable easily creating setting screens for Temperature Components or other components.



on	Network Software	CX-Integrator (Ver. 1.10) CX-Protocol (Ver. 1.70) CX-FLnet (Ver. 1.00) <u>NEW</u>
	2 PLC Software	CX-Programmer (Ver. 6.10) CX-Simulator (Ver. 1.60) SwitchBox (Ver. 1.70)
(	3 HMI Software	CX-Designer (Ver.1.00) <u>NEW</u>
	4 Motion Controller Software	CX-Motion (Ver. 2.20) CX-Motion-NCF (Ver. 1.30) CX-Motion-MCH (Ver. 1.00) <u>NEW</u> CX-Position (Ver. 2.10) CX-Drive (Ver. 1.10) <u>NEW</u>
(	5 PLC-based Process Control Software	CX-Process Tool (Ver. 5.00) NS-series Face Plate Auto-Builder (Ver. 2.01)
(	6 Component Software	CX-Thermo (Ver. 2.01)

### CX-Simulator

Online CP1H CPU Unit operations, such as program monitoring, I/O memory manipulation, PV monitoring, forced setting/resetting memory bits, differential monitoring, data tracing, and online editing, can be executed without the actual PLC.



### Improved Functional Connectivity with HMI Design Software and Integration of Component Software

### Configured with a Temperature Controller

### **CX-Thermo**

The Support Software for Temperature Controllers (CX-Thermo) can be started from the CX-Integrator's Serial Communications Window.

The CX-Thermo Software can be started from a device in the CX-Integrator's serial communications (CompoWay/F) network.

Parameters can be created, edited, and transferred at the computer. The time required to make settings can be reduced when setting the same parameters in multiple devices

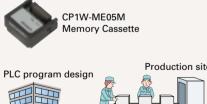


# Handy Built-in Functions Make Maintenance Easier.



### Memory Cassette

- Data, such as programs and initial memory values, can be stored on a Memory Cassette (optional) and copied to other systems.
- The Memory Cassette can also be used when installing new versions of application programs.





Memory Cassette

### Analog Inputs Are Made Simple.

An analog adjustment and an external analog setting input connector are provided.

> Analog Adjustment The analog adjustment

has a resolution of 256.

Values are entered in

A642 and can be used

in the ladder program.

changed, it is displayed

When the value is

(0 to FF) for three

seconds on the 7-

segment display



### External Analog Setting Input Connector

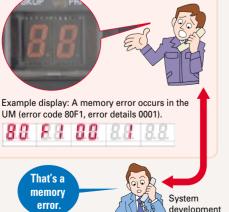
This connector has a resolution 256 and is used for an analog input set to 0 to 10 V. Each CP1H CPU Unit has one of these connectors built in. (The built-in analog I/O for CP1H-XA CPU Units is separate.)

A device, such as a potentiometer, can be connected to enable direct manual operation and control from a control panel. The maximum cable length is 3 meters. A connecting cable (1 m) is included with the CPU Unit.

Production site

### Battery-free Operation

- The values in the DM Area (32 Kwords) are saved in the CPU Unit's built-in flash memory as initial values, and can be read at startup.
- Battery-free operation is also possible when saving production data and machine parameters in the DM Area, turning OFF the power, and using then same data again for the next production run.



Status Displayed on

7-segment Display

two display digits.

The 7-segment display provides

for errors detected by the PLC,

codes can be displayed on the

maintenance as well, allowing

using any Support Software.

display from the ladder program.

The 7-segment display is useful for

problems that arise during system

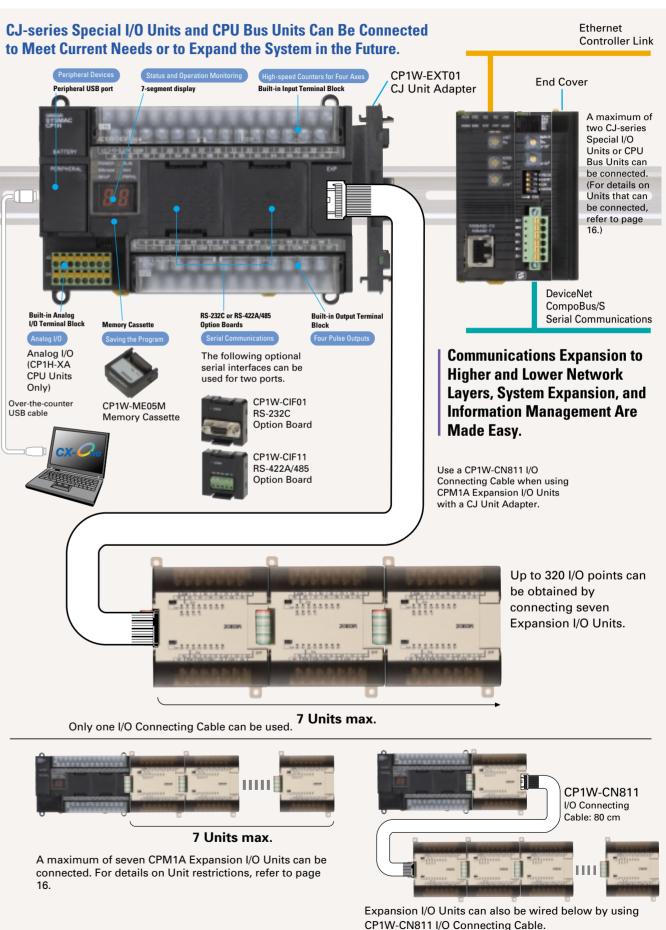
operation to be grasped without

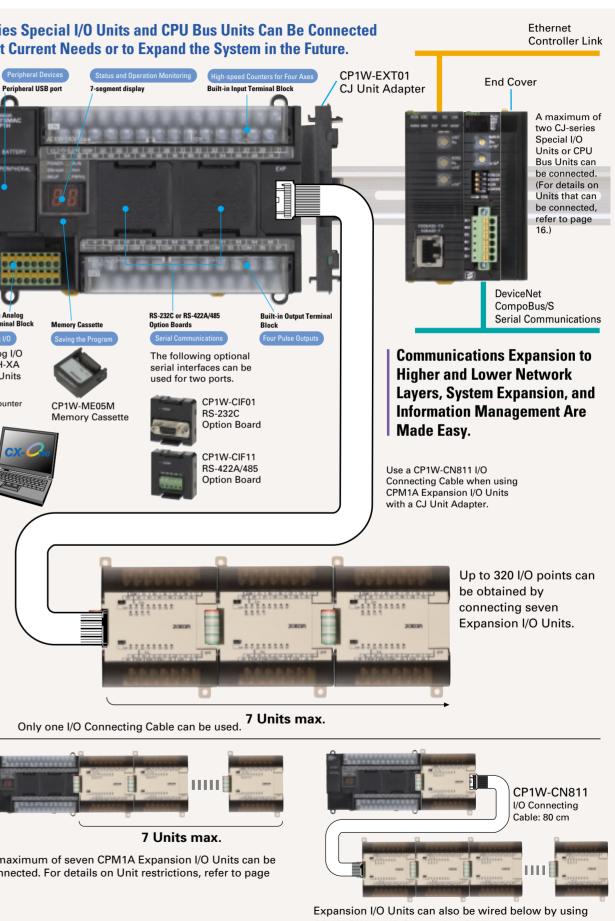
■ In addition to displaying error codes

Note: • A battery is required for the clock function and to retain the status of HR Area bits and counter values. A battery is provided as a standard feature with the CPU Unit. The user program (ladder

program) is stored in built-in flash memory, so no battery is required to back it up.

# Flexibly Adjust the System Configuration to the Application by Adding Up to 7 CPM-series Expansion I/O Units, Expanding Functionality, and Connecting to Networks.

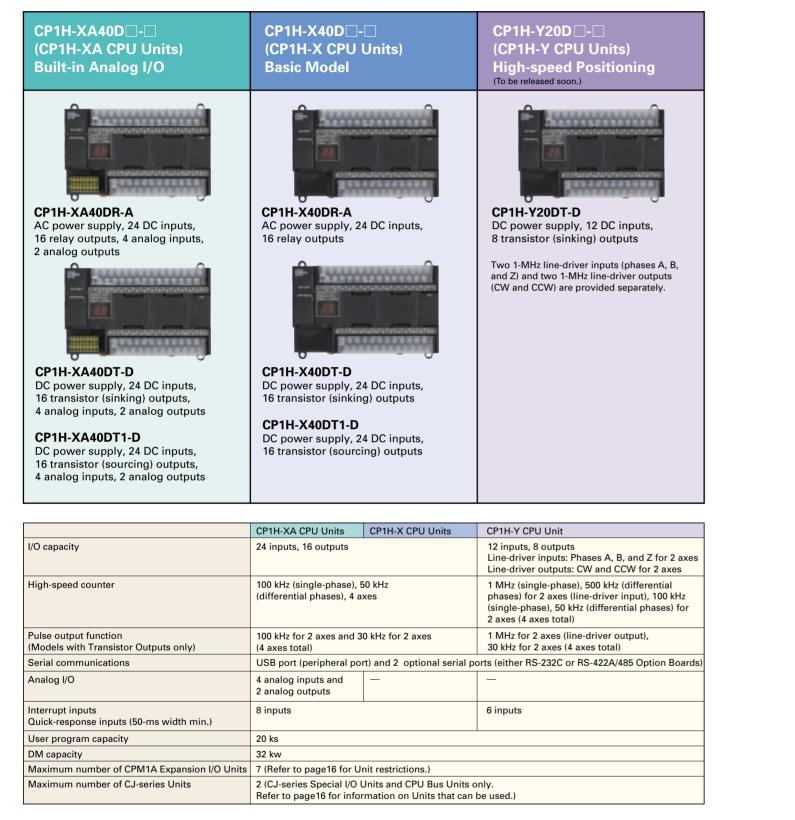




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# An Complete CPU Unit Lineup Lets You Select the Optimum Unit for Your Applications.

# CPM-series Expansion I/O Can Be Used without Alteration for Easy System Expansion.



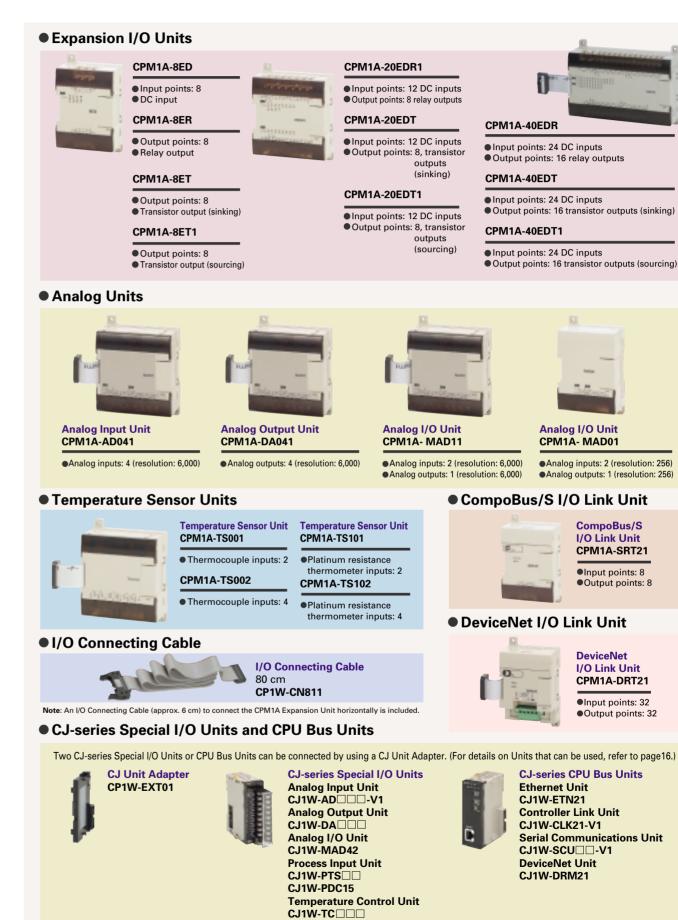
### Options

CP1W-ME05M Memory Cassette



CP1W-CIF01 RS-232C Option Board

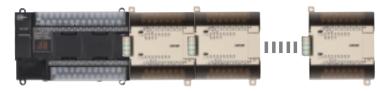
CP1W-CIF11 RS-422A/485 **Option Board** 



CompoBus/S Master Unit

CJ1W-SRM21

# Maximum Number of Expansion Units That Can Be Connected



A maximum of seven CPM1A Expansion I/O Units can be connected, but the following restrictions apply. 7 Units  $\geq$  Number of group A Units + Number of group B Units x 2

### Group A Units Counted in the Seven Connectable Units

l	Model	
		CPM1A-40EDR
	40 I/O points	CPM1A-40EDT
		CPM1A-40EDT1
		CPM1A-20EDR1
Evenesies 1/0 Units	20 I/O points	CPM1A-20EDT
Expansion I/O Units		CPM1A-20EDT1
	8 inputs	CPM1A-8ED
		CPM1A-8ER
	8 outputs	CPM1A-8ET
		CPM1A-8ET1
Angles Linit	2 analog inputs,	CPM1A-MAD01
Analog Unit	1 analog output	CPM1A-MAD11
Tanananati na Canaan Unita	2 thermocouple inputs	CPM1A-TS001
Temperature Sensor Units	2 platinum resistance thermometer inputs	CPM1A-TS101
CompoBus/S I/O Link Unit	8 inputs, 8 outputs	CPM1A-SRT21
DeviceNet I/O Link Unit	32 inputs, 32 outputs	CPM1A-DRT21

### Group B Units that Each Count as Two of the Seven Connectable Units

Unit type		Model
Analog Units	4 analog inputs	CPM1A-AD041
	4 analog outputs	CPM1A-DA041
Temperature Sensor Units	4 thermocouple inputs	CPM1A-TS002
	4 platinum resistance thermometer inputs	CPM1A-TS102

For example, if only Group B Units are used, a maximum of three Units can be connected. It would then be possible to additionally connect one Group A Unit and two CJ-series Special I/O Units or CPU Bus Units.

### •CJ-series Special I/O Units and CPU Bus Units

A maximum of two CJ-series Special I/O Units or CPU Bus Units can be connected by using a CP1W-EXT01 CJ Unit Adapter. The number of Units that can be used with the CP1H is as described below.

Use CP1W-CN811 I/O Connecting Cable when using CPM1A Expansion I/O Units at the same time as a CJ Unit Adapter. In this situation the number of CPM1A Expansion I/O Units that can be connected is subject to the restrictions described above.

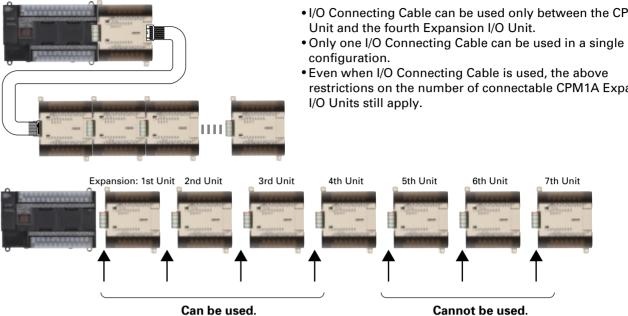
### ■CJ-series Special I/O Units

Unit name	Model	Unit name	Model
Analog Input Units	CJ1W-AD081-V1	Temperature	CJ1W-TC001
	CJ1W-AD041-V1	Control Units	CJ1W-TC002
Analog Output Units	CJ1W-DA08V		CJ1W-TC003
	CJ1W-DA08C		CJ1W-TC004
	CJ1W-DA041		CJ1W-TC101
	CJ1W-DA021		CJ1W-TC102
Analog I/O Unit	CJ1W-MAD42		CJ1W-TC103
Process Input Units	CJ1W-PTS51		CJ1W-TC104
	CJ1W-PTS52	CompoBus/S Master Unit	CJ1W-SRM21
	CJ1W-PTS15		
	CJ1W-PTS16		
	CJ1W-PDC15		

### CJ-series CPU Bus Units

Unit name	Model
Serial Communications	CJ1W-SCU41-V1
Units	CJ1W-SCU21-V1
Ethernet Unit	CJ1W-ETN21
DeviceNet Unit	CJ1W-DRM21
Controller Link Unit	CJ1W-CLK21-V1

### Precautions when Using CP1W-CN811 I/O Connecting Cable



Can be used.

- I/O Connecting Cable can be used only between the CPU
- restrictions on the number of connectable CPM1A Expansion

# Specifications

### CPU Unit Specifications

ltem	AC power supply models: CP1H-□□-A	DC power supply models: CP1H-□□-D	
Power supply	100 to 240 VAC 50/60 Hz	24 VDC	
Operating voltage range	85 to 264 VAC	20.4 to 26.4 VDC (21.6 to 26.4 VDC with four or more Expansion Units.)	
Power consumption	100 VA max.	50 W max.	
Inrush current	100 to 120 VAC inputs: 20 A max. 8 ms max./200 to 240 VAC inputs: 40 A max. 8 ms max.	30 A max. 20 ms max.	
External power supply	300 mA at 24 VDC	None	
Insulation resistance	20 MW min. (at 500 VDC) between the external AC terminals and GR terminals	20 MW min. (at 500 VDC) between the external DC terminals and GR terminals	
Dielectric strength	2,300 VAC at 50/60 Hz for 1 min between the external AC and GR terminals, leakage current: 5 mA max.	1,000 VAC at 50/60 Hz for 1 min between the external DC and GR terminals, leakage current: 5 mA max.	
Noise immunity	Conforming to IEC 61000-4-4. 2 kV (power supply line)		
Vibration resistance	10 to 57 Hz, 0.075-mm amplitude, 57 to 150 Hz, acceleration: 9.8 m/s2 in X, Y, and Z directions for 80 minutes each (Sweep time: 8 minutes x 10 sweeps = total time 80 minutes)		
Shock resistance	147 m/s², three times each in X, Y, and Z directions		
Ambient operating temperature	0 to 55°C		
Ambient humidity	10% to 90% (with no condensation)		
Ambient operating environment	No corrosive gas		
Ambient storage temperature	-20 to 75°C (Excluding battery.)		
Power holding time	10 ms min. 2 ms min.		
Dimensions	150 x 90 x 85 mm (W x H x D)		
Weight	740 g max.	590 g max.	

	ltem	XA CPU Units: CP1H-XA	X CPU Units: CP1H-X	Y CPU Units: CP1H-Y	
Contr	ol method	Stored program method			
I/O co	ntrol method	Cyclic scan with immediate refreshing			
Program language		Ladder diagram			
Function blocks		Maximum number of function block definition Languages usable in function block definition	ons: 128 Maximum number of instances: 256 ns: Ladder diagrams, structured text (ST)		
Instru	ction length	1 to 7 steps per instruction			
Instru	ctions	Approx. 400 (function codes: 3 digits)			
Instru	ction execution time	Basic instructions: 0.10 $\mu$ s min. Special instru	uctions: 0.15 μs min.		
Comm	non processing time	0.7 ms			
Progr	am capacity	20 Ksteps			
Numt	per of tasks	288 (32 cyclic tasks and 256 interrupt tasks) Scheduled interrupt tasks: 1 (interrupt task N Input interrupt tasks: 8 (interrupt task No. 14 High-speed counter interrupt tasks: 256 (inter	0 to 147, fixed), 6 for Y CPU Units		
Maxim	um subroutine number	256			
Maxir	num jump number	256			
	Input bits	1,600 bits (100 words): CIO 0.00 to CIO 99.15	(The 24 built-in inputs are allocated in CIO 0.0	00 to CIO 0.11 and CIO 1.00 to CIO 1.11.)	
	Output bits	1,600 bits (100 words): CIO 100.00 to CIO 199.15	(The 16 built-in outputs are allocated in CIO 100.	00 to CIO 100.07 and CIO 101.00 to CIO 101.07.)	
I/O	Built-in Analog Inputs	CIO 200 to CIO 203	-	_	
areas (See	Built-in Analog Outputs	CIO 210 to CIO 211	-	_	
note.)	Serial PLC Link Area	1,440 bits (90 words): CIO 3100.00 to CIO 318	39.15 (CIO 3100 to CIO 3189)		
Work bits		8,192 bits (512 words): W000.00 to W511.15 (W0 to W511) 37,504 bits (2,344 words): ClO 3800.00 to ClO 6143.15 (ClO 3800 to ClO 6143)			
TR Ar	ea	16 bits: TR0 to TR15			
Holdi	ng Area	8,192 bits (512 words): H0.00 to H511.15 (H0 to H511)			
AR Ar	rea	Read-only (Write-prohibited): 7168 bits (448 words): A0.00 to A447.15 (A0 to A447) Read/Write: 8192 bits (512 words): A448.00 to A959.15 (A448 to A959)			
Timer	'S	4,096 bits: T0 to T4095			
Count	ters	4,096 bits: C0 to C4095			
DM A	rea (See note.)	32 Kwords: D0 to D32767			
Data I	Register Area	16 registers (16 bits): DR0 to DR15			
Index	Register Area	6 registers (16 bits): IR0 to IR15			
Task I	Flag Area	32 flags (32 bits): TK0000 to TK0031			
Trace Memory		4,000 words (500 samples for the trace data maximum of 31 bits and 6 words.)			
Memory Cassette		A special Memory Cassette (CP1W-ME05M) can be mounted. Note: Can be used for program backups and auto-booting.			
Clock	function		3.5 min to  –0.5 min (ambient temperature: 55° 25°C), –3 min to +1 min (ambient temperature:		
Comm	unications functions	One built-in peripheral port (USB1.1): For connecti	ing Support Software only. A maximum of two Seria	I Communications Option Boards can be mounted.	
Memory backup			as the PLC Setup), comment data, and the entire DM sounter values (flags, PV) are backed up by a battery.		
Batter	ry service life	5 years at 25°C. (Use the replacement batter	y within two years of manufacture.)		

Note: The memory areas for CJ-series Special I/O Units and CPU Bus Units are allocated the same as for the CJ Series. For details, refer to the CJ Series catalog (Cat. No. P052).

ltem	XA CPU Units: CP1H-XA	nits: CP1H-X 🗆 🗆 - 🗆	CY CPU Units: CP1H-Y
Built-in input terminals	40 (24 inputs, 16 outputs)		20 (12 inputs, 8 outputs) Line-driver inputs: Two axes for phases A, B, and Z Line-driver outputs: Two axes for CW and CCW
Number of connectible Expansion (I/O) Units	CPM1A Expansion I/O Units: 7 max.; CJ-series Spe	cial I/O Units or CPU Bus	s Units: 2 max.
Max. number of I/O points	320 (40 built in + 40 per Expansion (I/O) Unit x 7 Ur	nits)	300 (20 built in + 40 per Expansion (I/O) Unit x 7 Units)
Interrupt inputs	8 inputs (Shared by the external interrupt inputs (c the quick-response inputs.)	ounter mode) and	6 inputs (Shared by the external interrupt inputs (counter mode) and the quick-response inputs.)
Interrupt inputs counter mode	8 inputs (Response frequency: 5 kHz max. for all in	terrupt inputs), 16 bits	6 inputs (Response frequency: 5 kHz max. for all interrupt inputs), 16 bits
Quick-response inputs	8 points (Min. input pulse width: 50 μs max.)		6 points (Min. input pulse width: 50 μs max.)
Scheduled interrupts	1		
High-speed counters	4 inputs: Differential phases (4x), 50 kHz or Single-phase (pulse plus direction, up/dow Value range: 32 bits, Linear mode or ring mode Interrupts: Target value comparison or range compa		2 inputs: Differential phases (4x), 500 kHz or Single-phase, 1 MHz and 2 inputs: Differential phases (4x), 50 kHz or Single-phase (pulse plus direction, up/down, increment), 100 kHz Value range: 32 bits, Linear mode or ring mode Interrupts: Target value comparison or range comparison
Pulse outputs (models with transistor outputs only)	Trapezoidal or S-curve acceleration and deceleration (Duty ratio: 50% fixed) 2 outputs, 1 Hz to 100 kHz (CCW/CW or pulse plus direction) 2 outputs, 1 Hz to 30 kHz (CCW/CW or pulse plus direction) PWM outputs :(Duty ratio: 0.0% to 100.0% (Unit: 0.1%)) 2 outputs, 0.1 to 1 kHz (Accuracy: ±5% at 1 kHz)		Trapezoidal or S-curve acceleration and deceleration (Duty ratio: 50% fixed) 2 outputs, 1 Hz to 1 MHz (CCW/CW or pulse plus direction) 2 outputs, 1 Hz to 30 kHz (CCW/CW or pulse plus direction) PWM outputs :(Duty ratio: 0.0% to 100.0% (Unit: 0.1%)) 2 outputs, 0.1 to 1 kHz (Accuracy: ±5% at 1 kHz)
Built-in analog I/O terminals	4 analog inputs and 2 analog outputs (Refer to separate detailed specifications.)		None
Analog control	1 (Setting range: 0 to 255)		
External analog input	1 input (Resolution: 1/256, Input range: 0 to 10 V)		

### Serial Communications Specifications

ltem	Function
Peripheral USB port	For connecting Peripheral Device.
Serial port 1	Host Link, No-protocol, NT Link (1: N), Serial PLC Link Serial Gateway (CompoWay/F master, Modbus-RTU r Modbus-RTU easy master function
Serial port 2	Host Link, No-protocol, NT Link (1: N), Serial PLC Link Serial Gateway (CompoWay/F master, Modbus-RTU r Modbus-RTU easy master function

Note: Serial PLC Link can be used with either serial port 1 or serial port 2.

### Analog I/O Specifications (CP1H-XA CPU Units Only)

	ltem	Voltage I/O	Current I/O	
Section	Number of analog inputs	4		
	Input signal range	0 to 5 V, 1 to 5 V, 0 to 10 V, or -10 to 10 V	0 to 20 mA or 4 to 20 mA	
	Max. rated input	±15 V	±30 mA	
Sect	External input impedance	1 MΩ min.	Approx. 250 Ω	
	Resolution	1/6,000 or 1/12,000 (full scale)		
lu b	Overall accuracy	25°C: ±0.3% full scale/0 to 55°C: ±0.6% full scale	25°C: ±0.4% full scale/0 to 55°C: ±0.8% full scale	
Analog Input	A/D conversion data	Full scale for -10 to 10 V: F448 (E890) to 0BB8 (1770) Hex Full scale for other ranges: 0000 to 1770 (2EE0) Hex		
	Averaging	Supported (Set for individual inputs in the PLC Setup.)		
	Open-circuit detection	Supported (Value when disconnected: 8000 Hex)		
	Number of outputs	2 outputs		
ç	Output signal range	0 to 5 V, 1 to 5 V, 0 to 10 V, or -10 to 10 V	0 to 20 mA or 4 to 20 mA	
Section	Allowable external output load resistance	1 kΩ min.	600 Ω max.	
Output	External output impedance	0.5 Ω max.	-	
	Resolution	1/6,000 or 1/12,000 (full scale)		
Analog	Overall accuracy	25°C: ±0.4% full scale/0 to 55°C: ±0.8% full scale		
Ar	D/A conversion data	Full scale for -10 to 10 V: F448 (E890) to 0BB8 (1770) hex Full scale for other ranges: 0000 to 1770 (2EE0) hex		
Со	nversion time	1 ms/point		
lso	lation method	Photocoupler isolation between analog I/O terminals and internal of	ircuits. No isolation between analog I/O signals.	

	Interface
	Conforms to USB 1.1, B-type connector
k (See note.), master),	The CP1W-CIF01 RS-232C Option Board
k (See note.), master),	or the CP1W-CIF11 RS-422A/485 Option Board

# I/O Specifications

# Built-in Input Area

XA and X CPU Units	5
--------------------	---

PLC			Input operation		High-speed counter operation	Pulse output origin search function set to be used.
Setu	ıp	Normal inputs	Interrupt inputs	Quick-response inputs	High-speed counters	Origin search
CIO	00	Normal input 0	Interrupt input 0	Quick-response input 0		Pulse 0: Origin input signal
0	01	Normal input 1	Interrupt input 1	Quick-response input 1	High-speed counter 2 (phase-Z/reset)	Pulse 0: Origin proximity input signal
	02	Normal input 2	Interrupt input 2	Quick-response input 2	High-speed counter 1 (phase-Z/reset)	Pulse output 1: Origin input signal
	03	Normal input 3	Interrupt input 3	Quick-response input 3	High-speed counter 0 (phase-Z/reset)	Pulse output 1: Origin proximity input signal
	04	Normal input 4			High-speed counter 2 (phase-A, increment, or count input)	
	05	Normal input 5			High-speed counter 2 (phase-B, decrement, or direction input)	
	06	Normal input 6			High-speed counter 1 (phase-A, increment, or count input)	
	07	Normal input 7			High-speed counter 1 (phase-B, decrement, or direction input)	
	08	Normal input 8			High-speed counter 0 (phase-A, increment, or count input)	
	09	Normal input 9			High-speed counter 0 (phase-B, decrement, or direction input)	
	10	Normal input 10			High-speed counter 3 (phase-A, increment, or count input)	
	11	Normal output 11			High-speed counter 3 (phase-B, decrement, or direction input)	
CIO	00	Normal input 12	Interrupt input 4	Quick-response input 4	High-speed counter 3 (phase-Z/reset)	Pulse output 2: Origin input signal
1	01	Normal input 13	Interrupt input 5	Quick-response input 5		Pulse output 2: Origin proximity input signal
	02	Normal input 14	Interrupt input 6	Quick-response input 6		Pulse output 3: Origin input signal
	03	Normal input 15	Interrupt input 7	Quick-response input 7		Pulse output 3: Origin proximity input signal
	04	Normal input 16				
	05	Normal input 17				
	06	Normal input 18				
	07	Normal input 19				
	08	Normal input 20				
	09	Normal input 21				
	10	Normal input 22				
	11	Normal input 23				

### Y CPU Units

Inpu term			Input operation set	tting	High-speed counter operation setting	Pulse output origin search function set to be used.
bloc		Normal inputs	Interrupt inputs	Quick-response inputs	High-speed counters	Origin search
CIO	00	Normal input 0	Interrupt input 0	Quick-response input 0		Pulse 0: Origin input signal
0	01	Normal input 1	Interrupt input 1	Quick-response input 1	High-speed counter 2 (phase-Z/reset)	Pulse 0: Origin proximity input signal
	02				High-speed counter 1 (phase-Z/reset) fixed	
	03				High-speed counter 0 (phase-Z/reset) fixed	
	04	Normal input 4			High-speed counter 2 (phase-A, increment, or count input)	
	05	Normal input 5			High-speed counter 2 (phase-B, decrement, or direction input)	
	06				High-speed counter 1 (phase-A, increment, or count input) fixed	
	07				High-speed counter 1 (phase-B, decrement, or direction input) fixed	
	08					
	09				High-speed counter 0 (phase-B, decrement, or direction input) fixed	
	10	Normal input 10			High-speed counter 3 (phase-A, increment, or count input) fixed	
	11	Normal input 11			High-speed counter 3 (phase-B, decrement, or direction input) fixed	
CIO	00	Normal input 12	Interrupt input 4	Quick-response input 4	High-speed counter 3 (phase-Z/reset)	Pulse output 1: Origin input signal
1	01	Normal input 13	Interrupt input 5	Quick-response input 5		Pulse output 2: Origin input signal
	02	Normal input 14	Interrupt input 6	Quick-response input 6		Pulse output 3: Origin input signal
	03	Normal input 15	Interrupt input 7	Quick-response input 7		Pulse output 1: Origin proximity input signal
	04	Normal input 16				Pulse output 2: Origin proximity input signal
	05	Normal input 17				Pulse output 3: Origin proximity input signal

These areas are for line-driver inputs, so they are can be used only for high-speed counters (1 MHz) and not for other purposes, such as normal inputs.

The allocations are different from those for CP1H-X and CP1H-XA CPU Units.

### **Built-in Output Area** ■ XA and X CPU Units

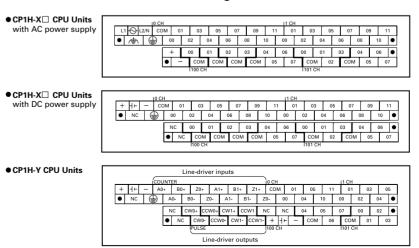
		ictions/	When the instructions to the right are not	When a pulse output instruc (SPED, ACC, PLS2, or ORG) is e	
	PLC S	Setup	executed		Fixed du
			Normal output	CW/CCW	Pulse plus d
	CIO	00	Normal output 0	Pulse output 0 (CW)	Pulse output 0 (
	100	01	Normal output 1	Pulse output 0 (CCW)	Pulse output 1 (
		02	Normal output 2	Pulse output 1 (CW)	Pulse output 0 (
		03	Normal output 3	Pulse output 1 (CCW)	Pulse output 1 (
		04	Normal output 4	Pulse output 2 (CW)	Pulse output 2 (
		05	Normal output 5	Pulse output 2 (CCW)	Pulse output 2 (
		06	Normal output 6	Pulse output 3 (CW)	Pulse output 3 (
		07	Normal output 7	Pulse output 3 (CCW)	Pulse output 3 (
	CIO	00	Normal output 8		
	101	01	Normal output 9		
		02	Normal output 10		
		03	Normal output 11		
		04	Normal output 12		
		05	Normal output 13		
		06	Normal output 14		
		07	Normal output 15		
					•

### Y CPU Units

	ictions/	When the instructions to the right are not executed	When a pulse output instruction (SPED, ACC, PLS2, or ORG) is executed		When the origin search function is set to be used in the PLC Setup, and an origin search is executed by the ORG instruction	When the PWM instruction is executed
PLC S	setup	Normal output		Fixed duty ratio pulse	output	Variable duty ratio pulse output
		Normal output	CW/CCW Pulse plus direction When the origin search function is used		PWM output	
CIO	00		Pulse output 0 (CW) fixed	Pulse output 0 (pulse) fixed		
100	01		Pulse output 0 (CCW) fixed	Pulse output 1 (pulse) fixed		
	02		Pulse output 1 (CW) fixed			
	03		Pulse output 1 (CCW) fixed			
	04	Normal output 4	Pulse output 2 (CW)	Pulse output 2 (pulse)		
	05	Normal output 5	Pulse output 2 (CCW)	Pulse output 2 (direction)		
	06	Normal output 6	Pulse output 3 (CW)	Pulse output 3 (pulse)		
	07	Normal output 7	Pulse output 3 (CCW)	Pulse output 3 (direction)		
CIO	00	Normal output 8			Origin search 2 (Error counter reset output)	PWM output 0
101	01	Normal output 9			Origin search 3 (Error counter reset output)	PWM output 1
	02	Normal output 10			Origin search 0 (Error counter reset output)	
	03	Normal output 11			Origin search 1 (Error counter reset output)	

The allocations are different from those for CP1H-X and CP1H-XA CPU Units.

### CP1H CPU Unit Terminal Block Arrangement



ed	When the origin search function is set to be used in the PLC Setup, and an origin search is executed by the ORG instruction	When the PWM instruction is executed
uty ratio pulse o	output	Variable duty ratio pulse output
lirection	When the origin search function is used	PWM output
pulse)		
pulse)		
direction)		
direction)		
pulse)		
direction)		
pulse)		
direction)		
		PWM output 0
		PWM output 1
	Origin search 0 (Error counter reset output)	
	Origin search 1 (Error counter reset output)	
	Origin search 2 (Error counter reset output)	
	Origin search 3 (Error counter reset output)	

Built-in Analog I/O Terminal Block Arrangement for CP1H-XA CPU Units



Power supply input Voltage input (default setting)



# I/O Specifications

### Input Specifications

lt	em	Specifications				
	CP1H-XA/X CPU Units	CIO 0.04 to CIO 0.11	CIO 0.00 to CIO 0.03 and CIO 1.00 to CIO 1.03	CIO 1.04 to CIO 1.11		
	CP1H-Y CPU Units	CIO 0.04, CIO 0.05, CIO 0.10, CIO 0.11	CIO 0.00, CIO 0.01 and CIO 1.00 to CIO 1.03	CIO 1.04, CIO 1.05		
h	nput voltage	24 VDC +10%/-15%				
A	Applicable sensors	2-wire sensors				
h	nput impedance	3.3 kΩ	3.0 kΩ	4.7 kΩ		
h	nput current	7.5 mA typical	8.5 mA typical	5 mA typical		
C	)N voltage	17.0 VDC min.	17.0 VDC min.	14.4 VDC min.		
C	OFF voltage/current	1 mA max. at 5.0 VDC	1 mA max. at 5.0 VDC	1 mA max. at 5.0 VDC		
C	)N delay	2.5 μs max.	50 μs max.	1 ms max.		
C	)FF delay	2.5 μs max.	50 μs max.	1 ms max.		
С	Circuit configuration	IN Input LED Internal circuits	IN Input LED Input LED Internal circuits	Input LED		

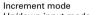
### • CP1H-XA/X CPU Units

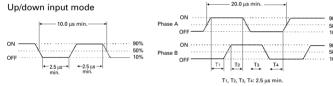
Input bits: CIO 0.04, CIO 0.06, CIO 0.08, CIO 0.10 (Phase A) CIO 0.05, CIO 0.07, CIO 0.09, CIO 0.11 (Phase B)

### • CP1H-Y CPU Units

Input bits: CIO 0.04, CIO 0.10 (Phase A) CIO 0.05, CIO 0.11 (Phase B)

### Pulse plus direction input mode

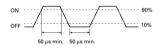




### •CP1H-XA/X CPU Units

Input bits: CIO 0.00 to CIO 0.03, CIO 1.00 to CIO 1.03

•CP1H-Y CPU Units Input bits: CIO 0.00, CIO 0.11, CIO 1.00 to CIO 1.03



### Output Specifications

### • CPU Units with Relay Outputs

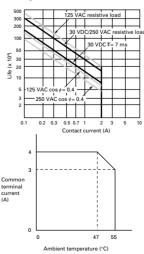
ltem		Specifications
Max. switching capacity		2 A, 250 VAC (cos = 1), 2 A, 24 VDC 4 A/common)
Min. switching capac	ity	5 VDC, 10 mA
Service Electrical	Resistive load	100,000 operations (24 VDC)
life of	Inductive load	48,000 operations (250 VAC, cos ≠ = 0.4)
relay Mechanica	I	20,000,000 operations
ON delay		15 ms max.
OFF delay		15 ms max.
Circuit configuration		→ Output LED OUT Internal circuits ↓ ⊗ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓

 High-speed Counter Inputs (Line-driver Inputs, CP1H-Y CPU Units Only) High-speed counter input High-speed counter Item phases A and B input phase Z RS-422A line-driver, AM26LS31 or equivalent (See note.) Input voltage Line-driver input Input type 10 mA typical 13 mA typical Input current Circuit ₽⁄D• configuration Phase A and B pulses + Phase Z direction input mode, incrementing mode. acceleration/deceleration ON pulse input mode: 1-MHz pulse with duty ratio of 50% OFF 1 μs min 0.5 μs min. 0.5 μs min. ON -ON/OFF delay 2 µs min. ←→1↔→1↔→1↔ Γ1, T2, T3, T4 : 0.5 μs n

Note: The power supply voltage on the line-driver side must be 5 V  $\pm$  5% max

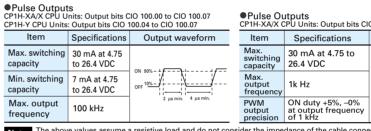
Under the worst conditions, the service life of output contacts is as shown on the left.

The service life of relays is as shown in the following diagram as a guideline.



### CPU Units with Transistor Outputs (Sinking/Sourcing)

Ite	m	Specific	ations			
	CP1H-XA/X CPU Units	CIO 100.00 to CIO 100.07				
	CP1H-Y CPU Units	CIO 100.04 to CIO 100.07	CIO 10			
Ma	ax. switching capacity	4.5 to 30 VDC: 300 mA/point, 0.8 A/common, 3.6	A/Unit (			
Mi	n. switching capacity	4.5 to 30 VDC, 1 mA				
Le	akage current	0.1 mA max.				
Re	sidual voltage	0.6 V max.	1.5 V n			
10	N delay	0.1 ms max.				
OF	F delay	0.1 ms max.				
Fuse		1/point (See note 1.)				
Ci	rcuit configuration	Sinking Outputs	Sin			



The above values assume a resistive load and do not consider the impedance of the cable connecting the load. The pulse widths during actual use may be smaller than the ones shown above due to pulse distortion caused by Note: connecting cable impedance

### ■ Input Specifications for CPM1A-40EDR/40EDT/40EDT1/20EDR1/20EDT/20EDT1/8ED

ltem	Specifications	
Input voltage	24 VDC +10%/-15%	
Input impedance	4.7 kΩ	
Input current	5 mA typical	
ON voltage	14.1 VDC min.	
OFF voltage	5.0 VDC max.	
ON delay	0 to 32 ms max. (Default: 8 ms) (See note 1.)	
OFF delay	0 to 32 ms max. (Default: 8 ms) (See note 1.)	

### Output Specifications

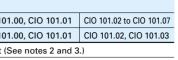
Relay Outputs (CPM1A-40EDR/20EDR1/8ER)

ltem			Specifications
Max. switching capacity		aacity	2 A, 250 VAC (cos ¢ = 1), 2 A, 24 VDC 4 A/common)
1010. 500	ntenning ca	Jacity	2 A, 250 VAC (C059 - 1), 2 A, 24 VDC 4 A/CONTINON/
Min. sw	itching cap	oacity	5 VDC, 10 mA
Service	Electrical	Resistive load	150,000 operations (24 VDC)
life of	Licotriour	Inductive load	100,000 operations (240 VAC, cos ¢ = 0.4)
relay	Mechanical		20,000,000 operations
ON delay			15 ms max.
OFF dela	ау		15 ms max.

### Transistor Outputs (Sinking/Sourcing)

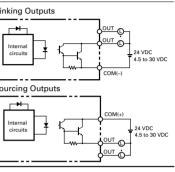
	ltem		ations	
		CPM1A-40EDT CPM1A-40EDT1	CPM1A-20EDT CPM1A-20EDT1	CPM1A-8ET CPM1A-8ET1
C	Max. switching capacity	4.5 to 30 VDC: 0.3 A/point	4 VDC +10%/-5%: 0.3 A/point	• OUT00/OUT01: 0.2 A/poin • OUT02 to OUT07: 0.3 A/po
	(See note 2.)	0.9 A/common 3.6 A/common	0.9 A/common 1.8 A/common	0.9 A/common 1.8 A/common
	Leakage current	0.1 mA max.	0.1 mA max.	0.1 mA max.
	Residual voltage	1.5 V max.	1.5 V max.	1.5 V max.
	ON delay	0.1 ms max.	0.1 ms max.	0.1 ms max.
	OFF delay	1 ms max. at 24 VDC +10%/–5%, 5 to 300 mA	1 ms max. at 24 VDC +10%/–5%, 5 to 300 mA	1 ms max. at 24 VDC +10%/–5%, 5 to 300 m
	Fuse (See note 1.)	None	1/common	





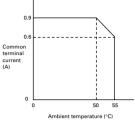


1 ms max



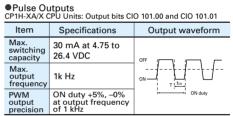
Note 1: Fuses cannot be replaced by the

- user. 2: Do not use more than 0.9 A total for CIO 100.00 to CIO 100.3. 3: A maximum of 0.9 A per commo
- can be switched at an ambient mperature of 50°C.

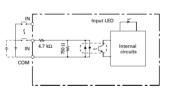


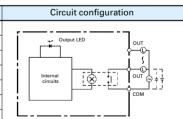
### Note:

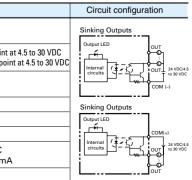
Do not apply a voltage or connect a load to an output terminal exceeding the maximum switching capacity.



### Circuit configuration







Pulse Outputs (Line-driver Outputs)
CPULL airc

ltem	Specifications	Circuit configuration			
Pulse outputs	Line-driver outputs, Am26LS31 or equivalent				
Max. output current	20 mA				
Max. output frequency	1 MHz				

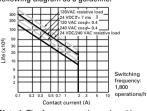
Connect a load of 20 mA or less to the output. The Unit may be damaged is a current of more than 20 Note: mA is output

> Note 1: Can be set in the PLC Setup to 0, 0.5. 1, 2, 4, 8, 16, or 32 ms. The CPM1A-40EDR/EDT/EDT1 are fixed at 16 ms.

### Note:

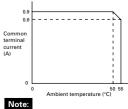
Do not apply a voltage exceeding the rated voltage to an input term

Under the worst conditions, the service life of output contacts is as shown on the left. The service life of relays is as shown in the wing diagram as a guidelin



Note 1: The fuses cannot be replaced by the user. 2: A maximum of 0.9 A per

common can be switched at an ambient temperature of 50°C



Do not apply a voltage or connect a load to an output terminal exceeding the maximum switching capacity.

# Expansion I/O

# Analog Input Unit CPM1A-AD041

		CPM1A	-AD041	
ltem		Input voltage	Input current	
Number of inputs		4		
Input signal range		0 to 5 V, 1 to 5 V, 0 to 10 V, or -10 to 10 V	0 to 20 mA or 4 to 20 mA	
Max. rated input		±15 V	±30 mA	
External input impedance		1 MΩ min.	Approx. 250 Ω	
Resolution		6000		
Overall	25°C	$\pm 0.3\%$ of full scale	$\pm 0.4\%$ of full scale	
accuracy	0 to 55°C	$\pm 0.6\%$ of full scale	±0.8% of full scale	
Conversion time		2.0 ms/point		
A/D conversion data		Binary data with resolution of 6,000 Full scale for -10 to 10 V: F448 (E890) to 0BB8 (1770) hex Full scale for other ranges: 0000 to 1770 (2EE0) hex		
Averaging		Supported		
Open-circui	t detection	Supported		
Insulation resistance		20 M $\Omega$ min. (at 250 VDC, between isolated circuits)		
Dielectric st	rength	500 VAC for 1 min (betw	een isolated circuits)	
Isolation method		Photocoupler isolation (between analog inputs and secondary internal circuits). No isolation between input signals.		

# Analog I/O Units

	ltem		CPM1	A-MAD01	CPM1	A-MAD11	
	item		Voltage I/O	Current I/O	Voltage I/O	Current I/O	
	Number of	inputs	2 inputs		2 inputs		
Input signal range		range	0 to 10 V, 1 to 5 V 4 to 20 mA		0 to 5 V, 1 to 5 V, 0 to 10 V, or -10 to 10 V	0 to 20 mA, 4 to 20 mA	
	Max. rated input		±15V	±30mA	±15V	±30mA	
Š	External inp	ut impedance	1 MΩ min.	250 $\Omega$ rated	1 MΩ min.	250Ω	
2	Resolution		1/256		1/6000 (full scale)		
200	Overall 25°C		1.0% of full scale		$\pm 0.3\%$ of full scale	±0.4% of full scale	
	accuracy	0 to 55°C	1.0% of full scale		±0.6% of full scale	±0.8% of full scale	
	A/D conversion data 8-bit binary		8-bit binary		Binary data (hexadecimal, 4 digits) -10 to 10 V: F448 to 0BB8 hex Full scale for other ranges: 0000 to 1770 hex		
	Averaging —			Supported (Set for each input using a DIP switch.)			
	Disconnection detection		—		Supported		
	Number of outputs		1 output		1 output		
	Output sign	al range	0 to 10 V, -10 to 10 V	4 to 20 mA	1 to 5 V, 0 to 10 V, -10 to 10 V	0 to 20 mA, 4 to 20 mA	
Analog Output Section (See note 1.)	External outp	ut max. current	5 mA	-	—	_	
	Allowable e output load		—	350 Ω	1 kΩ min.	600 Ω max.	
	External outp	ut impedance	-		0.5 Ω max.		
	Resolution		1/256 (1/512 for output sig	gnal range –10 to 10 V)	1/6,000 (full scale)		
	Overall	25°C	1.0% of full scale		±0.4% of full scale		
2	accuracy	0 to 55°C			±0.8% of full scale		
	Data setting		8-bit binary with sign bit		_		
	D/A set data		Binary data (hexadecimal, 4 digits) -10 to 10 V: F448 to 0BB8 hex Full scale for other ranges: 0000 to 1770 hex				
on	version time		10 ms/Unit max. (See not	te 2.)	2 ms/point (6 ms for all points)		
sola	ation method			etween I/O terminals and PLC tion between the analog I/O	Photocoupler isolation between a is no isolation between the analog	nalog I/O and internal circuits (Ther g I/O signals.)	

Note 1: The voltage output and current output can be used at the same time for analog outputs, but the total output must not exceed 21 mA.2: The conversion time is the total time for 2 analog

inputs and 1 analog output. 2: The conversion time is the total time for 2 analog inputs and 1 analog output.

### Analog Output Unit CPM1A-DA041

CFIVITA	DAVTI			
ltem		CPM1A-DA041		
		Input voltage	Input current	
Number of outputs		4		
Output signal range		0 to 5 V, 0 to 10 V, or -10 to 10 V	0 to 20 mA or 4 to 20 mA	
Allowable external output load resistance		2 kΩ min.	350 kΩ max.	
External output impedance		0.5 Ω max.	—	
Resolution		6000		
Overall 25°C accuracy 0 to 55°C		±0.4% of full scale		
		±0.8% of full scale		
Conversion	n time	2.0 ms/point		
D/A conversion data		Binary data with resolution of 6,000 Full scale for -10 to 10 V: F448 (E890) to 0BB8 (1770) hex Full scale for other ranges: 0000 to 1770 (2EE0) hex		
Insulation	resistance	20 MΩ min. (at 250 VDC)		
Dielectric s	strength	500 VAC for 1 min between isolated circuits		
Isolation method		Photocoupler isolation between analog inputs and secondary internal circuits. No isolation between analog input signals.		

### CPM1A-TS001/TS002/TS101/TS102 **Temperature Sensor Units**

By mounting a Temperature Sensor Unit to the PLC, inputs can be obtained from thermocouples or platinum resistance thermometers, and temperature measurements can be converted to binary data (4-digit hexadecimal) and stored in the input area of the CPU Unit.

### Specifications

Item	CPM1A-TS001/002	CPM1A-TS101/102			
Number of inputs	2 (TS001), 4 (TS002)	2 (TS101), 4 (TS102)			
Input types	K, J switchable (Note: Same for all inputs.)	Pt100, JPt100 switchable (Note: Same for all inputs.)			
Indication accuracy	[The larger of the indicated value $\pm 0.5\%$ and $\pm 2^\circ C$ (See note.)] $\pm 1$ digit max.	[The larger of the indicated value $\pm 0.5\%$ and $\pm 1^{\circ}C$ ] $\pm 1$ digit max.			
Conversion time	250 ms/2 points (TS001, TS101); 250 ms/4 points (TS002, TS102)				
Converted temperature data	Binary (4-digit hexadecimal)				
Isolation method	Photocoupler isolation between the temperature input signals.				
Note: The indication accuracy wh	ten using a K-type thermocouple for temperatures less than –100°C is $\pm$ 4°C $\pm$ 1 digi	t max.			

### •Input Temperature Ranges for CPM1A-TS001/002

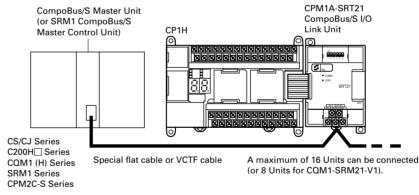
(The rotary switch can be used to make the following range and input type settings.)

Input type	Range (°C)	Range (°F)
к	-200 to 1300	-300 to 2300
ĸ	0.0 to 500.0	0.0 to 900.0
	-100 to 850	-100 to 1500
J	0.0 to 400.0	0.0 to 750.0

### CPM1A-SRT21

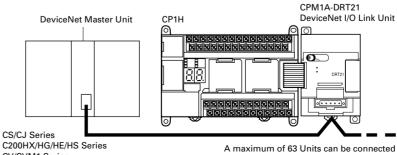
### CompoBus/S I/O Link Unit

The CompoBus/S I/O Link Unit functions as a slave for a CompoBus/S Master Unit (or an SRM1 CompoBus/S Master Control Unit) to form an I/O Link with 8 inputs and 8 outputs between the CompoBus/S I/O Link Unit and the Master Unit.



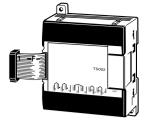
### CPM1A-DRT21 DeviceNet I/O Link Unit

By connecting a CPM1A-DRT21 DeviceNet I/O Link Unit, a CPM2A can function as a slave for a DeviceNet Master Unit to establish I/O links for 32 inputs and 32 outputs between the CPM2A and the Master Unit.



CV/CVM1 Series

(when CS1 Master Units are used).



### •Input Temperature Ranges for CPM1A-TS101/102

(The rotary switch can be used to make the following range and input type settings.)

Input type	Range (°C)	Range (°F)	
Pt100	-200 to 650.0	-300 to 1,200.0	
JPt100	-200.0 to 650	-300 to 1,200.0	



### Specifications

Item	CompoBus/S Slave
	•
Master/Slave	CompoBus/S Slave
Number of I/O bits	8 input bits, 8 output bits
Number of words occupied in CPM2A I/O memory	1 input word, 1 output word (Allocated in the same way as for other Expansion Units)
Node number setting	Set using the DIP switch (before the CPU Unit is turned ON).

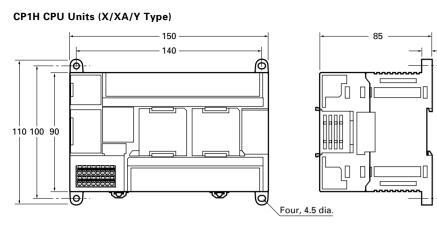
5	p	e	CI	TI	ca	τ	0	n	S

...

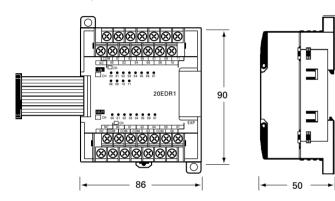
ltem	CPM1A-DRT21	
Master/Slave	DeviceNet Slave	
Number of I/O points between Unit and Master	32 inputs, 32 outputs	
Number of words allocated from CPM2A I/O memory	Input: 2 words Output: 2 words (Allocated in the same way as for other Expansion Units.)	
Node address setting method	Set using DIP switch (before CPU Unit is powered up).	
Maximum number of connectable nodes (CPU Series of mounted Master Unit)	63 (CS/CJ) 32 (CVM1/CV) 25 (C200HX/HG/HE) 16 (C200HS)	

# Dimensions

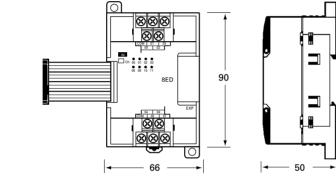
### CP1H CPU Units



CPM1A-20ED CPM1A-AD041/CPM1A-DA041 CPM1A-MAD11/CPM1A-TS

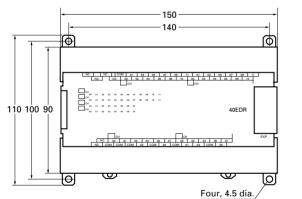


CPM1A-8E CPM1A-SRT21/CPM1A-DRT21 CPM1A-MAD01

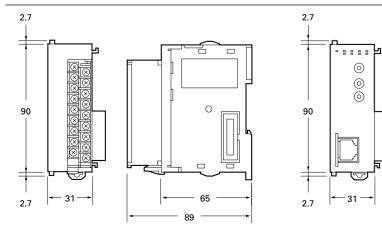


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CPM1A-40ED



### CJ-series Special I/O Units and CPU Bus Units

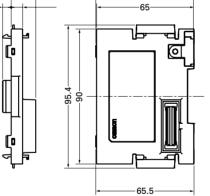


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CP1W-EXT01

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8 -50-



-65.5

Instruction Mnem חו LOAD NOT LD NOT \_ AND \_ AND NOT AND NOT \_ OR \_ OR NOT OR NOT \_ AND LOAD AND LD \_ OR LOAD OR LD \_ NOT 520 CONDITION ON UP 521 CONDITION OFF 522 DOWN BIT TEST LD TST 350 BIT TEST LD TSTN 351 BIT TEST AND TST 350 BIT TEST AND TSTN 351

Instructions

LOAD

AND

OR

NOT

BIT TEST

BIT TEST

Sequence Input Instructions

Timer and Counter Instructions				
Instructio	on	Mnemonic	Function code	
TIMER	BCD	TIM	—	
	BIN	тімх	550	
COUNTER	BCD	CNT	_	
COUNTER	BIN	CNTX	546	
HIGH-SPEED	BCD	тімн	015	
TIMER	BIN	TIMX	551	
ONE-MS	BCD	тмнн	540	
TIMER	BIN	тмннх	552	
ACCUMULATIVE	BCD	TTIM	087	
TIMER	BIN	TTIMX	555	
LONG TIMER	BCD	TIML	542	
LONG TIMER	BIN	TIMLX	553	
MULTI-OUTPUT	BCD	MTIM	543	
TIMER	BIN	MTIMX	554	
REVERSIBLE	BCD	CNTR	012	
COUNTER	BIN	CNTRX	548	
RESET TIMER/	BCD	CNR	545	
COUNTER	BIN	CNRX	547	

### Sequence Output Instructions

OR TST

OR TSTN

350

351

Instruction	Mnemonic	Function code
OUTPUT	OUT	-
OUTPUT NOT	OUT NOT	-
KEEP	KEEP	011
DIFFERENTIATE UP	DIFU	013
DIFFERENTIATE DOWN	DIFD	014
SET	SET	-
RESET	RSET	-
MULTIPLE BIT SET	SETA	530
MULTIPLE BIT RESET	RSTA	531
SINGLE BIT SET	SETB	532
SINGLE BIT RESET	RSTB	533
SINGLE BIT OUTPUT	OUTB	534

Instruction	Mnemonic	Function code
Symbol Comparisor (Unsigned)	LD, AND, OR+=, <>, <, <=, >, >=	300 (=) 305 (<>) 310 (<) 315 (<=) 320 (>) 325 (>=)
Symbol Comparisor (Double-word, unsigned)	LD, AND, OR+=, <>, <, <=, >, >=+L	301 (=) 306 (<>) 311 (<) 316 (<=) 321 (>) 326 (>=)
Symbol Comparisor (Signed)	LD, AND, OR+=, <, <, <=, >, >+=S	302 (=) 307 (<>) 312 (<) 317 (<=) 322 (>) 327 (>=)
Symbol Comparisor (Double-word, signed)	LD, AND, OR+=, <>, <, <=, >, >=+SL	303 (=) 308 (<>) 313 (<) 318 (<=) 323 (>) 328 (>=)
Symbol Comparisor (Double-word, signed)	LD, AND, OR+=, <>, <, <=, >, >=+SL	303 (=) 308 (<>) 313 (<) 318 (<=) 323 (>) 328 (>=)
Time Comparison	LD, AND, OR+= D, <> DT, < DT, <= DT, > DT, >= DT	341 (=DT) 342 (<>DT 343 ( <dt) 344 (&lt;=DT 345 (&gt;DT) 346 (&gt;=DT</dt) 
UNSIGNED COMPARE	СМР	020
DOUBLE UNSIGNED COMPARE	CMPL	060
SIGNED BINARY COMPARE	CPS	114
DOUBLE SIGNED BINARY COMPARE	CPSL	115
TABLE COMPARE	TCMP	085
MULTIPLE COMPARE	MCMP	019

### Sequence Output Instructions Instruction Mnem ction ode

mondotion	initionitio	code
END	END	001
NO OPERATION	NOP	000
INTERLOCK	IL	002
INTERLOCK CLEAR	ILC	003
MULTI-INTERLOCK DIFFERENTIATION HOLD	MILH	517
MULTI-INTERLOCK DIFFERENTIATION RELEASE	MILR	518
MULTI-INTERLOCK CLEAR	MILC	519
JUMP	JMP	004
JUMP END	JME	005
CONDITIONAL JUMP	CJP	510

### Sequence Output Instructions

-	•	
Instruction	Mnemonic	Function code
CONDITIONAL JUMP	CJPN	511
MULTIPLE JUMP	JMP0	515
MULTIPLE JUMP END	JME0	516
OR-NEXT LOOPS	FOR	512
BREAK LOOP	BREAK	514
OR-NEXT LOOPS	NEXT	513

Data Comparison Instructions					
Instruction	Instruction Mnemonic Function code				
UNSIGNED BLOCK	BCMP	068			

UNSIGNED BLOCK COMPARE	BCMP	068
EXPANDED BLOCK COMPARE	BCMP2	502
AREA RANGE COMPARE	ZCP	088
DOUBLE AREA RANGE COMPARE	ZCPL	116



### ■ Data Movement Instructions ■ Increment/Decrement

Instruction	Mnemonic	Function code
MOVE	MOV	021
DOUBLE MOVE	MOVL	498
MOVE NOT	MVN	022
DOUBLE MOVE NOT	MVNL	499
MOVE BIT	MOVB	082
MOVE DIGIT	MOVD	083
MULTIPLE BIT TRANSFER	XFRB	062
BLOCK TRANSFER	XFER	070
BLOCK SET	BSET	071
DATA EXCHANGE	XCHG	073
DOUBLE DATA EXCHANGE	XCGL	562
SINGLE WORD DISTRIBUTE	DIST	080
DATA COLLECT	COLL	081
MOVE TO REGISTER	MOVR	560
MOVE TIMER/COUNTER PV TO REGISTER	MOVRW	561

### Data Shift Instructions

Instruction	Mnemonic	Function code
SHIFT REGISTER	SFT	010
REVERSIBLE SHIFT REGISTER	SFTR	084
ASYNCHRONOUS SHIFT REGISTER	ASFT	017
WORD SHIFT	WSFT	016
ARITHMETIC SHIFT LEFT	ASL	025
DOUBLE SHIFT LEFT	ASLL	570
ARITHMETIC SHIFT RIGHT	ASR	026
DOUBLE SHIFT RIGHT	ASRL	571
ROTATE LEFT	ROL	027
DOUBLE ROTATE LEFT	ROLL	572
ROTATE LEFT WITHOUT CARRY	RLNC	574
DOUBLE ROTATE LEFT WITHOUT CARRY	RLNL	576
ROTATE RIGHT	ROR	028
DOUBLE ROTATE RIGHT	RORL	573
ROTATE RIGHT WITHOUT CARRY	RRNC	575
DOUBLE ROTATE RIGHT WITHOUT CARRY	RRNL	577
ONE DIGIT SHIFT LEFT	SLD	074
ONE DIGIT SHIFT RIGHT	SRD	075
SHIFT N-BIT DATA LEFT	NSFL	578
SHIFT N-BIT DATA RIGHT	NSFR	579
SHIFT N-BITS LEFT	NASL	580
DOUBLE SHIFT N-BITS LEFT	NSLL	582
SHIFT N-BITS RIGHT	NASR	581
DOUBLE SHIFT N-BITS RIGHT	NSRL	583

### Instructions

Instruction	Mnemonic	Function code
INCREMENT BINARY	+ +	590
DOUBLE INCREMENT BINARY	+ + L	591
DECREMENT BINARY		592
DOUBLE DECREMENT BINARY	L	593
INCREMENT BCD	+ + B	594
DOUBLE INCREMENT BCD	+ + BL	595
DECREMENT BCD	– – B	596
DOUBLE DECREMENT BCD	– – BL	597

### Symbol Math Instructions

Instruction	Mnemonic	Function code	
SIGNED BINARY ADD WITHOUT CARRY	+	400	
DOUBLE SIGNED BINARY ADD WITHOUT CARRY	+ L	401	
SIGNED BINARY ADD WITH CARRY	+ C	402	
DOUBLE SIGNED BINARY ADD WITH CARRY	+ CL	403	
BCD ADD WITHOUT CARRY	+ B	404	
DOUBLE BCD ADD WITHOUT CARRY	+ BL	405	
BCD ADD WITH CARRY	+ BC	406	
DOUBLE BCD ADD WITH CARRY	+ BCL	407	
SIGNED BINARY SUBTRACT WITHOUT CARRY	-	410	
DOUBLE SIGNED BINARY SUBTRACT WITHOUT CARRY	– L	411	
SIGNED BINARY SUBTRACT WITH CARRY	– C	412	
DOUBLE SIGNED BINARY WITH CARRY	– CL	413	
BCD SUBTRACT WITHOUT CARRY	– B	414	
DOUBLE BCD SUBTRACT WITHOUT CARRY	– BL	415	
BCD SUBTRACT WITH CARRY	– BC	416	
BCD SUBTRACT WITH CARRY	– BCL	417	
DOUBLE BCD SUBTRACT WITH CARRY	*	420	
SIGNED BINARY MULTIPLY	*L	421	
UNSIGNED BINARY MULTIPLY	*U	422	
DOUBLE UNSIGNED BINARY MULTIPLY	* UL	423	
BCD MULTIPLY	* B	424	
DOUBLE BCD MULTIPLY	* BL	425	
SIGNED BINARY DIVIDE	/	430	
DOUBLE SIGNED BINARY DIVIDE	/L	431	
UNSIGNED BINARY DIVIDE	/U	432	
DOUBLE UNSIGNED BINARY DIVIDE	/UL	433	
BCD DIVIDE	/В	434	
DOUBLE BCD DIVIDE	/BL	435	
		·	

# Instructions

### Data Conversion Instructions Floating-point Math

Instruction	Mnemonic	Function code	
BCD-TO-BINARY	BIN	023	
DOUBLE BCD-TO- DOUBLE BINARY	BINL	058	
BINARY-TO-BCD	BCD	024	
DOUBLE BINARY- TO-DOUBLE BCD	BCDL	059	
2'S COMPLEMENT	NEG	160	
DOUBLE 2'S COMPLEMENT	NEGL	161	
DOUBLE 2'S COMPLEMENT	SIGN	600	
DATA DECODER	MLPX	076	
DATA ENCODER	DMPX	077	
ASCII CONVERT	ASC	086	
ASCII TO HEX	HEX	162	
COLUMN TO LINE	LINE	063	
LINE TO COLUMN	COLM	064	
SIGNED BCD-TO- BINARY	BINS	470	
DOUBLE SIGNED BCD-TO-BINARY	BISL	472	
SIGNED BINARYTO- BCD	BCDS	471	
DOUBLE SIGNED BINARY-TO-BCD	BDSL	473	
CONVERT GRAY CODE	GRY	474	

Special Math Instructions

Instructio

BCD SQUARE ROOT

ARITHMETIC PROCESS

Logic Instructions

DOUBLE LOGICAL AND ANDL

DOUBLE LOGICAL OR ORWL

FLOATING POINT DIVIDE

Instruction

LOGICAL AND

LOGICAL OR

EXCLUSIVE OR

DOUBLE EXCLUSIVE OR

DOUBLE EXCLUSIVE NOR

DOUBLE COMPLEMENT COML

EXCLUSIVE NOR

COMPLEMENT

BIT COUNTER

BINARY ROOT

Mnemonic

ROTB

ROOT

FDIV

BCNT

Mnemo

ANDW

ORW

XORW

XORL

XNRW

XNRL

сом

APR

code

620

072

069

079

067

Function

code

034

610

035

611

036

612

037

613

029

614

Instruction	Mnemonic	Function code
FLOATING TO 16-BIT	FIX	450
FLOATING TO 32-BIT	FIXL	451
16-BIT TO FLOATING	FLT	452
32-BIT TO FLOATING	FLTL	453
FLOATING-POINT ADD	+F	454
FLOATING-POINT SUBTRACT	-F	455
FLOATING- POINT MULTIPLY	* F	456
FLOATING- POINT DIVIDE	/F	457
DEGREES TO RADIANS	RAD	458
RADIANS TO DEGREES	DEG	459
SINE	SIN	460
COSINE	cos	461
TANGENT	TAN	462
ARC SINE	ASIN	463
ARC COSINE	ACOS	464
ARC TANGENT	ATAN	465
SQUARE ROOT	SORT	466

### Floating-point Math

Instruction		
Instruction	Mnemonic	Function code
EXPONENT	EXP	467
LOGARITHM	LOG	468
EXPONENTIAL POWER	PWR	840
Floating Symbol Comparison	LD, AND, OR + = F, <> F, <f, <="F,&lt;br">&gt;F, &gt; = F</f,>	329 (= F) 330 (<>F) 331 ( <f) 332 (&lt;= F) 333 (&gt;F) 334 (&gt;= F)</f) 
FLOATING- POINT TO ASCII	FSTR	448
ASCII TO FLOATING-POINT	FVAL	449

### Double-precision

_	Floating-point Instructions		
_	Instruction	Mnemonic	Function code
-	DOUBLE FLOATING TO 16-BIT BINARY	FIXD	841
_	DOUBLE FLOATING TO 32-BIT BINARY	FIXLD	842
-	16-BIT BINARY TO DOUBLE FLOATING	DBL	843
-	32-BIT BINARY TO DOUBLE FLOATING	DBLL	844
-	DOUBLE FLOATINGPOINT ADD	+D	845
	DOUBLE FLOATINGPOINT SUBTRACT	-D	846
	DOUBLE FLOATINGPOINT MULTIPLY	* D	847
	DOUBLE FLOATINGPOINT DIVIDE	/D	848
	DOUBLE DEGREES TO RADIANS	RADD	849

### Double-precision Floating-point Subroutine Instructions

Instruction	Mnemonic	Function code
DOUBLE RADIANS TO DEGREES	DEGD	850
DOUBLE SINE	SIND	851
DOUBLE COSINE	COSD	852
DOUBLE TANGENT	TAND	853
DOUBLE ARC SINE	ASIND	854
DOUBLE ARC COSINE	ACOSD	855
DOUBLE ARC TANGENT	ATAND	856
DOUBLE SQUARE ROOT	SQRTD	857
DOUBLE EXPONENT	EXPD	858
DOUBLE LOGARITHM	LOGD	859
DOUBLE EXPO- NENTIAL POWER	PWRD	860
DOUBLE SYMBOL COMPARISON	LD, AND, OR + = D, <> D, < D, <= D, < D, >= D	335 (=D) 336 (< >D) 337 ( <d) 338 (&lt;=D) 339 (&gt;D) 340 (&gt;=D)</d) 

### Table Data Processing Instructions

manuctiona		
Instruction	Mnemonic	Function code
SET STACK	SSET	630
PUSH ONTO STACK	PUSH	632
FIRST IN FIRST OUT	FIFO	633
LAST IN FIRST OUT	LIFO	634
DIMENSION RECORD TABLE	DIM	631
SET RECORD LOCATION	SETR	635
GET RECORD NUMBER	GETR	636
DATA SEARCH	SRCH	181
SWAP BYTES	SWAP	637
FIND MAXIMUM	MAX	182
FIND MINIMUM	MIN	183
SUM	SUM	184
FRAME CHECK SUM	FCS	180
STACK SIZE READ	SNUM	638
STACK DATA READ	SREAD	639
STACK DATA OVERWRITE	SWRIT	640
STACK DATA INSERT	SINS	641
STACK DATA DELETE	SDEL	642

### Data Control Instructions

Instruction	Mnemonic	Function code
PID CONTROL	PID	190
PID CONTROL WITH AUTO TUNING	PIDAT	191
LIMIT CONTROL	LMT	680
DEAD BAND CONTROL	BAND	681
DEAD ZONE CONTROL	ZONE	682
TIME-PROPORTIONAL OUTPUT	ТРО	685
SCALING	SCL	194
SCALING 2	SCL2	486
SCALING 3	SCL3	487
AVERAGE	AVG	195

Instruction	Mnemonic	Function code
SUBROUTINE CALL	SBS	091
SUBROUTINE ENTRY	SBN	092
SUBROUTINE RETURN	RET	093
MACRO	MCRO	099
GLOBAL SUBROUTINE CALL	GSBN	751
GLOBAL SUBROUTINE ENTRY	GRET	752
GLOBAL SUBROUTINE RETURN	GSBS	750

### Interrupt Control Instructions

Instruction	Mnemonic	Function code
SET INTERRUPT MASK	MSKS	690
READ INTERRUPT MASK	MSKR	692
CLEAR INTERRUPT	CLI	691
DISABLE INTERRUPTS	DI	693
ENABLE INTERRUPTS	EI	694

## High-speed Counter and Pulse Output Instructions

Pulse Outpu	tions	
Instruction	Mnemonic	Function code
MODE CONTROL	INI	880
HIGH-SPEED COUNTER PV READ	PRV	881
COUNTER FREQUENCY CONVERT	PRV2	883
COMPARISON TABLE LOAD	CTBL	882
SPEED OUTPUT	SPED	885
SET PULSES	PULS	886
PULSE OUTPUT	PLS2	887
ACCELERATION CONTROL	ACC	888
ORIGIN SEARCH	ORG	889
PULSE WITH VARIABLE DUTY FACTOR	PWM	891

### Step Instructions

Instruction

### STEP DEFINE STEP 008 STEP START SNXT 009

Mnem

code

### Basic I/O Unit Instructions

Instruction	Mnemonic	code
I/O REFRESH	IORF	097
7-SEGMENT DECODER	SDEC	078
DIGITAL SWITCH INPUT	DSW	210
TEN KEY INPUT	ТКҮ	211
HEXADECIMAL KEY INPUT	НКҮ	212
MATRIX INPUT	MTR	213
7-SEGMENT DISPLAY OUTPUT	7SEG	214
INTELLIGENT I/O READ	IORD	222
INTELLIGENT I/O WRITE	IOWR	223
CPU BUS UNIT I/O REFRESH	DLNK	226

### Serial Communications Instructions

motraotions		
Instruction	Mnemonic	Function code
PROTOCOL MACRO	PMCR	260
TRANSMIT	TXD	236
RECEIVE	RXD	235
TRANSMIT VIA SERIAL COMMUNICATIONS UNIT	TXDU	256
RECEIVE VIA SERIAL COMMUNICATIONS UNIT	RXDU	255
CHANGE SERIAL PORT SETUP	STUP	237

### Network Instructions

Instruction	Mnemonic	Function code
NETWORK SEND	SEND	090
NETWORK RECEIVE	RECV	098
DELIVER COMMAND	CMND	490
EXPLICIT MESSAGE SEND	EXPLT	720
EXPLICIT GET ATTRIBUTE	EGATR	721
EXPLICIT SET ATTRIBUTE	ESATR	722
EXPLICIT WORD READ	ECHRD	723
EXPLICIT WORD WRITE	ECHWR	724

### Display Instructions

Instruction	Mnemonic	Function code
DISPLAY MESSAGE	MSG	046
DISPLAY 7-SEGMENT DATA	SCH	047
CONTROL SEGMENT	SCTRL	048

### Clock Instructions

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Instruction	Mnemonic	Function code
CALENDAR ADD	CADD	730
CALENDAR SUBTRACT	CSUB	731
HOURS TO SECONDS	SEC	065
SECONDS TO HOURS	HMS	066
CLOCK ADJUSTMENT	DATE	735

### Debugging Instructions

Instruction	Mnemonic	Function code
TRACE MEMORY SAMPLING	TRSM	045

### Failure Diagnosis Instructions

Instruction	Mnemonic	Function code
AILURE ALARM	FAL	006
SEVERE FAILURE	FALS	007
AILURE POINT	FPD	269

### Other Instructions

Instruction	Mnemonic	Function code
SET CARRY	STC	040
CLEAR CARRY	CLC	041
EXTEND MAXIMUM CYCLE TIME	WDT	094
SAVE CONDITION FLAGS	CCS	282
LOAD CONDITION FLAGS	CCL	283
CONVERT ADDRESS FROM CS	FRMCV	284
CONVERT ADDRESS TO CV	TOCV	285

### Block Programming Instructions

Instructi	on	Mnemonic	Function code	
BLOCK PROG BEGIN	RAM	BPRG	096	
BLOCK PROGR	AM END	BEND	801	
BLOCK PROG PAUSE	RAM	BPPS	811	
BLOCK PROG RESTART	RAM	BPRS	812	
CONDITIONA BLOCK EXIT	L	ccs	282	
CONDITIONA BLOCK EXIT	L	CONDITION EXIT	806	
CONDITIONA BLOCK EXIT	L	EXIT Bit operand	806	
CONDITIONAL EXIT (NOT)	BLOCK	EXIT NOT Bit operand	806	
CONDITIONAL BRANCHING	BLOCK	CONDITION IF	802	
CONDITIONAL BRANCHING	CONDITIONAL BLOCK BRANCHING		802	
	CONDITIONAL BLOCK BRANCHING (NOT)		802	
	CONDITIONAL BLOCK BRANCHING (ELSE)		803	
CONDITIONAL BRANCHING E		IEND	804	
ONE CYCLE A WAIT	ND	CONDITION 805		
ONE CYCLE A WAIT	ND	WAIT Bit operand 805		
ONE CYCLE A WAIT (NOT)	ONE CYCLE AND WAIT (NOT)		805	
	BCD	TIMW	813	
TIMER WAIT	BIN	TIMWX	816	
COUNTER	BCD	CNTW	814	
WAIT	BIN	CNTWX	817	
HIGH-SPEED	BCD	TMHW	815	
TIMER WAIT	BIN	тмнwх	818	
LOOP		LOOP	809	

### Block Programming Instructions

Instruction	Mnemonic	Function code
LEND	CONDITION LEND	810
LEND	LEND Bit operand	810
LEND NOT	LEND NOT Bit operand	810

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### Text String Processing Instructions

Instruction	Mnemonic	Function code
MOV STRING	MOV \$	664
CONCATENATE STRING	+ \$	656
GET STRING LEFT	LEFT \$	652
GET STRING RIGHT	RGHT \$	653
GET STRING MIDDLE	MID \$	654
FIND IN STRING	FIND \$	660
STRING LENGTH	LEN \$	650
REPLACE IN STRING	RPLC \$	661
DELETE STRING	DEL \$	658
EXCHANGE STRING	XCHG \$	665
CLEAR STRING	CLR \$	666
INSERT INTO STRING	INS \$	657
String Comparison	LD, AND, OR + = \$, <> \$, << \$, <= \$, > \$, >> \$, >> \$,	670 (= \$) 671 (<>\$) 672 (< \$) 673 (<= \$) 674 (> \$) 675 (>= \$)

### Task Control Instructions

Instruction	Mnemonic	Function code
TASK ON	TKON	820
TASK OFF	TKOF	821

### Model Conversion Instructions

Instruction	Mnemonic	Function code
BLOCK TRANSFER	XFERC	565
SINGLE WORD DISTRIBUTE	DISTC	566
DATA COLLECT	COLLC	567
MOVE BIT	MOVBC	568
BIT COUNTER	BCNTC	621

### Special Instructions for Function Blocks

Instruction	Mnemonic	Function code	
GET VARIABLE ID	GETID	286	

# **Ordering Information**

### CPU Units

CPU Unit		Specifi	Model	Chandrada		
CF0 0111	Power supply	Output method	Inputs	Outputs	woder	Standards
CP1H-X CPU Units Memory capacity: 20 Ksteps High-speed counters: 100 kHz, 4 axes Pulse outputs: 100 kHz, 2 axes 30 kHz, 2 axes	AC power supply	Relay output		16	CP1H-X40DR-A	CE, N
	DC power supply     Transistor output (sinking)       Transistor output (sinking)       Transistor output (sourcing)		24		CP1H-X40DT-D	CE, N
				CP1H-X40DT1-D	CE, N	
CP1H-XA CPU Units Memory capacity: 20 Ksteps	AC power supply	Relay output	24	24 16	CP1H-XA40DR-A	CE, N
ligh-speed counters: 100 kHz, 4 axes ulse outputs: 100 Hz, 2 axes 30 kHz, 2 axes	DC power supply	Transistor output (sinking)			CP1H-XA40DT-D	CE, N
Analog inputs: 4 Analog outputs: 2		Transistor output (sourcing)			CP1H-XA40DT1-D	CE, N
CP1H-Y CPU Units Memory capacity: 20 Ksteps High-speed counters: 1 MHz, 2 axes 100 Hz, 2 axes Pulse outputs: 1 MHz, 2 axes 30 kHz, 2 axes	DC power supply	Transistor output (sinking)	12 + line-driver input, 2 axes	8 + line-driver input, 2 axes	CP1H-Y20DT-D (To be released soon.)	

### Options (for CPU Units)

Name	Specifications	Model	Standards
RS-232C Option Board	For CPU Unit option port.	CP1W-CIF01	CE, N
RS-422A/485 Option Board	For CPU Unit option port.	CP1W-CIF11	CE, N
Memory Cassette	Can be used for backing up programs or auto-booting.	CP1W-ME05M	CE, N

### Expansion Units

Name	Output method	Inputs	Outputs	Model	Standards
	Relay		16	CPM1A-40EDR	CE, N
	Transistor (sinking)	24		CPM1A-40EDT	CE, N
	Transistor output (sourcing)			CPM1A-40EDT	1 CE, N
	Relay			CPM1A-20EDR	1 U, C, CE
Expansion I/O Units	Transistor (sinking)	12	8	CPM1A-20EDT	U, C, N, CE
	Transistor output (sourcing)			CPM1A-20EDT	1 U, C, N, CE
	_	8	_	CPM1A-8ED	U, C, N, CE
	Relay	_	8	CPM1A-8ER	U, C, N, CE
	Transistor (sinking)		8 -		U, C, N, CE
	Transistor output (sourcing)			CPM1A-8ET1	U, C, N, CE
Analog Input Unit	Analog (resolution: 1/6000)	4	_	CPM1A-AD041	U, C, N, CE
Analog Output Unit	Analog (resolution: 1/6000)	_	4	CPM1A-DA041	UC1, CE
Analog I/O Units	Analog (resolution: 1/256)	2	1	CPM1A-MAD0	1 UC1, CE
	Analog (resolution: 1/6000)	2	1	CPM1A-MAD1	1 U, C, N, CE
DeviceNet I/O Link Unit	_	32 (I/O link input bits)	32 (I/O link input bits)	CPM1A-DRT21	U, C, CE
CompoBus/S I/O Link Unit	_	8 (I/O link input bits)	8 (I/O link input bits)	CPM1A-SRT21	U, C, N, CE
	2 thermocouple inputs			CPM1A-TS001	U, C, N, CE
-	4 thermocouple inputs			CPM1A-TS002	U, C, N, CE
Temperature Sensor Units	2 platinum resistance thermo	ometer inputs		CPM1A-TS101	U, C, N, CE
	4 platinum resistance thermo	ometer inputs		CPM1A-TS102	U, C, N, CE

### ■ I/O Connecting Cable

Name	Specifications	Model	Standards
I/O Connecting Cable	80 cm (for CPM1A Expansion Units)	CP1W-CN811	CE, N

Note: An I/O Connecting Cable (approx. 6 cm) for horizontal connection is provided with CPM1A Expansion Units.

### Programming Devices

	Name	Name Specifications		Model	Standards	
		CX-One is a package that integrates the Support Software for OMRON PLCs and components. CX-One runs on the following OS.	One license	CXONE-AL01C-E		
CX-	One	OS: Windows 98SE, Me, NT 4.0 (Service Pack 6a), 2000 (Service Pack 3 or higher), or XP CX-One Includes CX-Programmer Ver.6. and CX-Simulator Ver.1	Three licenses	CXONE-AL03C-E	_	
	Integrated Tool kage		Ten licenses	CXONE-AL10C-E	]	
		CX-Programmer and CX-Simulator can still be ordered individually in the following model number.				
	CX-Programmer Ver. 6.□	Support Software for Windows OS: Windows 98SE, Me, NT 4.0 (Service Pack 6a), 2000 (Service Pack 3 or higher), or XP	One license	WS02-CXPC1-E-V6		
			Three licenses	WS02-CXPC1-E03-V6	1 —	
			Ten licenses	WS02-CXPC1-E10-V6	1	
	CX-Simulator Ver. 1.	Support Software for Windows OS: Windows 98SE, Me, NT 4.0 (Service Pack 6a), 2000 (Service Pack 3 or higher), or XP	One license	WS02-SIMC1-E	_	
Prog	ramming Device	Connects DOS computers, D-Sub 9-pin (Length: 2.0 m)	For anti-static	XW2Z-200S-CV		
	necting Cable for W-CIF01 RS-232C	Connects DOS computers, D-Sub 9-pin (Length: 5.0 m)	connectors	XW2Z-500S-CV	1	
	ion Board	Connects DOS computers, D-Sub 9-pin (Length: 2.0 m)		XW2Z-200S-V	1 -	
(See note.)		Connects DOS computers, D-Sub 9-pin (Length: 5.0 m)		XW2Z-500S-V	1	
	USB-Serial Conversion Cable (See note.)	USB-RS-232C Conversion Cable (Length: 0.5 m) and PC driver (on a CD-ROM disc) are included. Complies with USB Specification 1.1 On personal computer side: USB (A plug connector, male) On PLC side: RS-232C (D-sub 9-pin, male) Driver: Supported by Windows 98, Me, 2000, and XP		CS1W-CIF31	_	

Note: Cannot be used with a peripheral USB port. To connect to a personal computer via a peripheral USB port, use commercially-available USB cable (A or B type, male).

### Optional Products, Maintenance Products and DIN Track Accessories

	Name Specifications		Model	Standards	
Battony Sot		For CP1H CPU Units (Use batteries within two years of manufacture.)	CJ1W-BAT01	CE	
DIN Track		Length: 0.5 m; Height: 7.3 mm	PFP-50N		
		Length: 1 m; Height: 7.3 mm	PFP-100N		
		Length: 1 m; Height: 16 mm	PFP-100N2	] —	
	End Plate	There are 2 stoppers provided with CPU Units and I/O Interface Units as standard accessories to secure the Units on the DIN Track.	PFP-M		

# **Ordering Information**

### CJ-series Special I/O Units and CPU Bus Units

Category	Name	Specifications	Model	Standard	
CP1H CPU Unit options	CJ Unit Adapter	Adapter for connecting CJ-series Special I/O Units and CPU Bus Units (includes CJ-series End Cover)	CP1W-EXT01		
	Analog Input Units	8 inputs (1 to 5 V, 0 to 5 V, 0 to 10 V, –10 to 10 V, 4 to 20 mA) Resolution: 1/8,000; Conversion speed: 250 µs/input max. (Can be set to 1/4,000 resolution and 1 ms/input.)	CJ1W-AD081-V1	- 1101	
		4 inputs (1 to 5 V, 0 to 5 V, 0 to 10 V, –10 to 10 V, 4 to 20 mA) Resolution: 1/8,000; Conversion speed: 250 µs/input max. (Can be set to 1/4,000 resolution and 1 ms/input.)	CJ1W-AD041-V1	- UC1, CE, N, L	
	Analog Output Units	8 outputs (1 to 5 V, 0 to 5 V, 0 to 10 V, -10 to 10 V) Resolution: 1/4,000; Conversion speed: 1 ms/output max. (Can be set to 1/8000, 250 μs/output)	CJ1W-DA08V		
		8 outputs (4 to 20 mA) Resolution: 1/4,000; Conversion speed: 1 ms/output max. (Can be set to 1/8,000, 250 μs/ output)	CJ1W-DA08C	UC1, CE, N	
		4 outputs (1 to 5 V, 0 to 5 V, 0 to 10 V, -10 to 10 V, 4 to 20 mA) Resolution: 1/4,000, Conversion speed: 1 ms/point max.	CJ1W-DA041		
		2 outputs (1 to 5 V, 0 to 5 V, 0 to 10 V, -10 to 10 V, 4 to 20 mA) Resolution: 1/4,000; Conversion speed: 1 ms/output max.	CJ1W-DA021	UC1, CE, N, L	
	Analog I/O Unit	4 inputs, 2 outputs (1 to 5 V, 0 to 5 V, 0 to 10 V, -10 to 10 V, 4 to 20 mA) Resolution: 1/4000; Conversion speed: 1 ms/point max. (Can be set to 1/8,000, 250 μs/point)	CJ1W-MAD42		
CJ-series		4 inputs, B, J, K, L, R, S, T; Conversion speed: 250 ms/4 inputs	CJ1W-PTS51	UC1, CE	
Special I/O Units		4 inputs, Pt100 $\Omega$ (JIS, IEC), JPt100 $\Omega$ , Conversion speed: 250 ms/4 inputs	CJ1W-PTS52		
		2 inputs, B, E, J, K, L, N, R, S, T, U, W, Re5-26, PL ±100 mV, Resolution: 1/64,000; Conversion speed: 10 ms/2 inputs	CJ1W-PTS15		
		2 inputs, Pt100, JPt100, Pt50, Ni508.4; Resolution: 1/64,000; Conversion speed: 10 ms/2 inputs	CJ1W-PTS16		
		2 inputs, 0 to 1.25 V, –1.25 to 1.25 V, 0 to 5 V, 1 to 5 V, –5 to 5 V, 0 to 10 V, –10 to 10V, $\pm$ 10-V selectable range, 0 to 20 mA, 4 to 20 mA	CJ1W-PDC15		
		4 loops, thermocouple input, NPN output	CJ1W-TC001	UC1, CE, N, L	
	Temperature Control Units	4 loops, thermocouple input, PNP output	CJ1W-TC002		
		2 loops, thermocouple input, NPN output, heater burnout detection function	CJ1W-TC003		
		2 loops, thermocouple input, PNP output, heater burnout detection function	CJ1W-TC004		
		4 loops, platinum resistance thermometer input, NPN output	CJ1W-TC101		
		4 loops, platinum resistance thermometer input, PNP output	CJ1W-TC102		
		22 loops, platinum resistance thermometer input, NPN output, heater burnout detection function	CJ1W-TC103	-	
		2 loops, platinum resistance thermometer input, PNP output, heater burnout detection function	CJ1W-TC104		
	CompoBus/S Master Unit	CompoBus/S remote I/O, 256 points max.	CJ1W-SRM21		
	Bus Units	Wired (Shielded twisted-pair cable)	CJ1W-CLK21-V1	-	
CJ-series		1 RS-232C port and 1 RS-422A/485 port	CJ1W-SCU41-V1	UC1, CE, N, L	
CPU Bus Units		2 RS-232C ports	CJ1W-SCU21-V1		
onits	Ethernet Unit	100Base-TX	CJ1W-ETN21	-	
	DeviceNet Unit	Functions as master and/or slave; allows control of 32,000 points max. per master.	CJ1W-DRM21		

Note: For details on CJ-series Special I/O Units and CPU Bus Units, refer to the CJ1 catalog (Cat. No. P052)

Please read and understand this catalog before purchasing the product. Please consult your OMRON representative

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